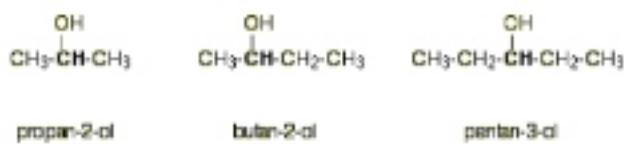


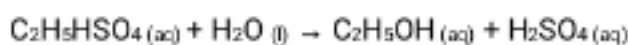
b)2. **Secondary Alcohols/Alkanols**

Secondary alcohols are those where the carbon atom of the hydroxyl group is attached to two alkyl groups on either side. The two alkyl groups present may be either structurally identical or even different. Some of the examples of secondary alcohols are given below-

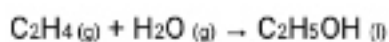


3) **Industrial Manufacturing of Ethanol**

Ethene is obtained in large quantities by cracking of petroleum. It is first absorbed in 95% tetraoxosulphate(vi) acid at 80°C and 30 atm to form ethyl hydrogen tetraoxosulphate(vi). This is then hydrolyzed by boiling with water



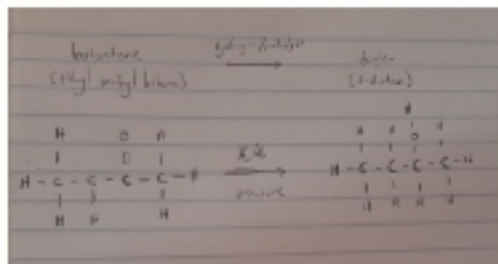
The ethanol formed is distilled off, leaving the acid which can be concentrated and used again. In a more recent process, ethene is hydrated directly by passing a mixture of ethene and steam over tetraoxophosphate(v) acid, the catalyst at 500 to 600°C and 80 to 100 atm. Most of the ethanol required for industrial use is prepared from ethene by this process.



4i) **Alkanones**

The reduction of an alkanone produces a secondary alkanol.

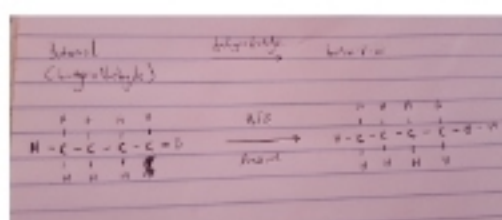
For example, we can convert butanone to butan-2-ol using a nickel catalyst with hydrogen gas under pressure as shown below:



ii) **Alkanals**

The reduction of an alkanal produces a primary alkanol.

For example, using a platinum catalyst with hydrogen gas under pressure, we can convert butanal to butan-1-ol as shown below:





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QUESTION

- 1) Discuss the two major classification of Alkanols. Give two Examples each for each class
- 2) In the Grignard synthesis of Alkanols, react a named Grignard reagent with $\text{CH}_3\text{CH}_2\text{CH}_2\text{CH}_2\text{C}=\text{OCH}_2\text{CH}_2\text{CH}_3$. Show the reaction steps.
- 3) Discuss the industrial manufacture of ethanol showing all reaction equations and necessary enzymes and temperature of reaction
- 4) Determine the product obtained in the reduction of Alkanone and Alkanal. use a specific example for each and show the equation of reaction

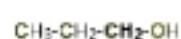
ANSWERS

1a) 1. **Primary Alcohols/Alkanols**

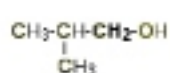
Primary alcohols are those alcohols where the carbon atom of the hydroxyl group(OH) is attached to only one single alkyl group. Some of the examples of these primary alcohols include Methanol, propanol, ethanol, etc. The complexity of this alkyl chain is unrelated to the classification of any alcohol considered as primary. The existence of only one linkage among -OH group and an alkyl group and the thing that qualifies any alcohol as a primary.



ethanol



propan-1-ol



2-methylpropan-1-ol

Examples of Primary Alcohol/Alkanol

b)2. **Secondary Alcohols/Alkanols**

Secondary alcohols are those where the carbon atom of the hydroxyl group is attached to two alkyl groups on either side. The two alkyl groups present may be either structurally identical or even different. Some of the examples of secondary alcohols are given below:



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