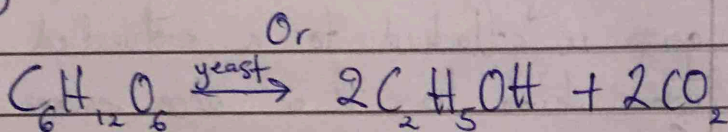


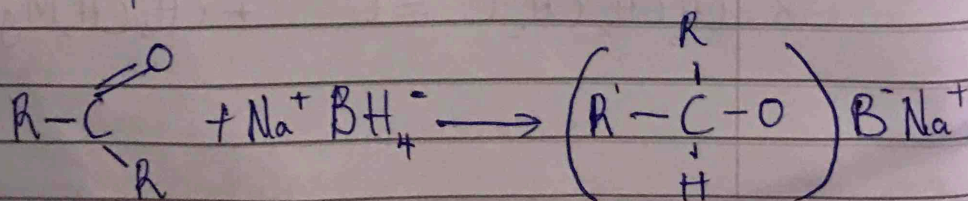
3) Aqueous solutions of ethanol can be produced when sugar solutions are fermented using yeast when yeast is added it feeds on sugar in the absence of oxygen to form a solution of ethanol and carbon dioxide.

The equation for the reaction is  
 glucose  $\xrightarrow{\text{yeast}}$  ethanol + carbon dioxide



The temperature range should be between the 25°C and 50°C enzymes are in which the enzymes are affected. An increase in temperature increased the rate of the reaction.

A) Sodium tetrahydridoborate ( $\text{NaBH}_4$ ) is added to a solution of the aldehyde or ketone in an alcohol e.g. methanol. It is then under reflux or left for some time under room temperature. At the end of all this, a complex similar to similar the previous one is formed

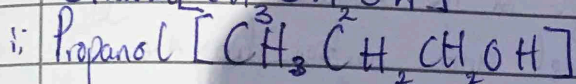
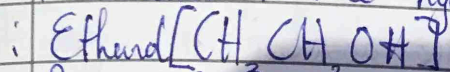


At the second stage is added and the mixture is boiled to release the alcohol from the complex



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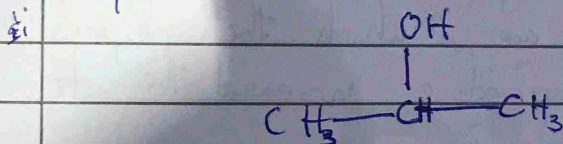
(a) Primary alkanols - In primary alkanols, the carbon atom is attached to the hydroxyl group. Eg.



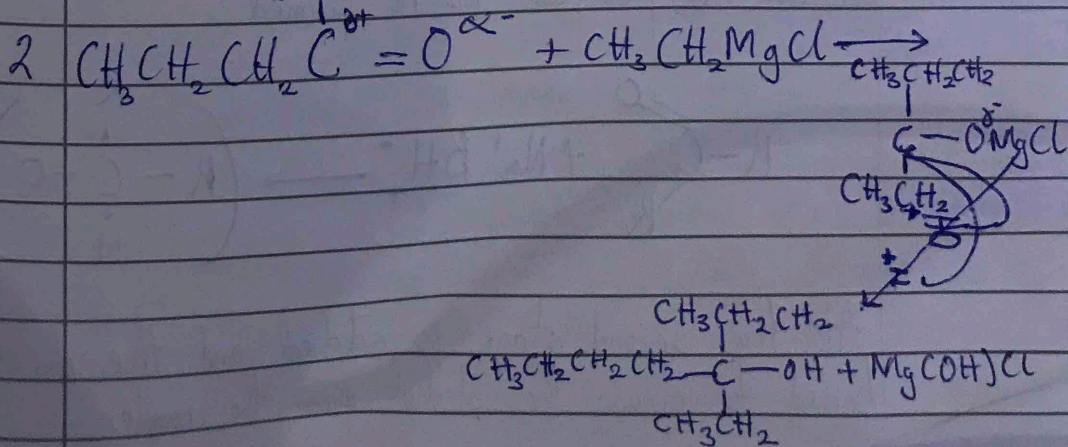
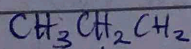
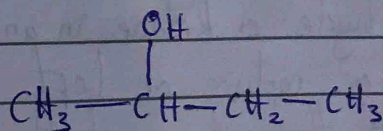
(b) Secondary alkanol - In secondary alkanols, the hydroxyl group is attached to a saturated hydrocarbon carbon atom which has 2 or more carbon atoms attached to it.

Eg:-

i: Propan-2-ol



iii: Butan-2-ol



4-Ethyl Octan-4-ol