

16/ENG02/062

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(1)  $w_i =$  no of workers in month

$$w_0 = 50$$

$x_i =$  no of Carpets in month

$d_i =$  carpets made in month  $i$

$h_i, f_i =$  no of workers hired and fired at start

$s_i =$  no of stored carpets at month

$$s_0 = 0$$

$$w_i, x_i, h_i, f_i, s_i \geq 0$$

$$i = 1 \dots 12$$

Total carpet made in month with overtime extremely

$$x_i = 20w_i + d_i$$

workers may change by hiring / firing

~~$$w_i = w_{i-1}$$~~

$$w_i = w_{i-1} + h_i - f_i$$

at the end of a month Carpets stored =

amount made - amount supplied + starting amount

$$s_i = s_{i-1} + x_i - d_i$$

Overtime is definite  $d_i \leq h_i$

To minimize Cost,  $Z$

$$Z = 2000 \sum w_i + 320 \sum h_i + 400 \sum f_{i-1} + 8 \sum s_i + 180 \sum d_i$$

To obtain initial solution using northwest corner method

From \ To	NY	California	Supply
Kansas	2	5	15
Mexico	4	1	8
Demand	10	13	

Critical flexibility solution

$$x_{KN} = 10$$

$$x_{KC} = 5$$

$$x_{MC} = 8$$

$$Z = 4(10) + 1(8) + 2(10) + 5(5)$$

$$= 84.3$$

Next is to solve the model for optimal solution (minimum total cost) using the modified distribution method (MODI)

Kansas 15 } Producers  
 Mexico 8 }  
 NY 10 } Consumers  
 California 13 }

	NY	Cal
Kansas	\$ 2	\$ 3
Mexico	\$ 4	\$ 1

$$\text{Minimize } Z = 4x_{MN} + 1x_{MC} + 2x_{KN} + 5x_{KC}$$

MN → Mexico New-York

MC → Mexico to California

KN → Kansas - New York

KC → Kansas - California

		$K_{uv} = 2$		$V = 3$ Supply
$u_k = 0$	Kansas	10 $\begin{matrix} \boxed{2} \\ \end{matrix}$	5 $\begin{matrix} \boxed{2} \\ \end{matrix}$	15
$u_m = -2$	Mexico	4	8 $\begin{matrix} \boxed{4} \\ \end{matrix}$	8
	Demand			

To evaluate unit values (empty cell)

$$C_{uv} - u_k - u_m = K_{uv} V$$

$$\begin{aligned} \text{Exam: } K_{uv} &= C_{uv} - u_k - u_m \\ &= 4 + 2 - 2 \\ &= 4 \end{aligned}$$

Since the value is non-negative the solution is optimal = \$43

Kansas to NY = 10

Kansas to California = 5

Mexico to New York = 0

Mexico to California = 8

$u_i$	$V_i$	$u_u$	$v_v$	
km	to	$N^u$	Cal	Supply
$u_k$	Kansas	10 $\begin{matrix} \boxed{2} \\ \end{matrix}$	5 $\begin{matrix} \boxed{2} \\ \end{matrix}$	15
$u_m$	Mexico	4	8 $\begin{matrix} \boxed{4} \\ \end{matrix}$	8
	Demand	10	13	

$$u_k + \frac{1}{4} = C$$

$$x_{ku} = u_k + u_u = 2$$

$$x_{kc} = u_k + u_c = 3$$

$$x_{mc} = u_m + u_c = 1$$

4 unknown

$$2K_N = U_N + V_N = 2$$

$$\text{let } U_N = 0$$

$$2K_N = V_N = 2$$

$$2K_C = U_C + V_C = 3$$

$$U_C = 3$$

$$2K_M = U_M + V_M = 1$$

$$U_M = 1 - V_M = -2$$