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(1)

w_i = no of workers in i th month

$$w_0 = 30$$

x_i = no of carpets during i th month

O_i = no of carpets made in month i

h_i, f_i = no of workers hired & fired, at beginning of i th month

S_i = no of stored carpets at of month i

$$S_0 = 0$$

$$w_i, x_i, O_i, h_i, f_i, S_i \geq 0 \\ i = 1, \dots, 12$$

total carpets made in i th month with overtime inclusive

$$x_i = 2w_i + O_i$$

workers may be hired (fired) every month so w changes;

$$\therefore w_i = w_{i-1} + h_i - f_i$$

at the end of a month carpets stored
= amount made - amount supplied +
starting amount

$$S_i = S_{i-1} + x_i - d_i$$

Overtime is definite $O_i \leq b_{wi}$

To minimise cost, Z

$$Z = 2000 \sum_i w_i + 320 \sum_i h_i + 400 \sum_i f_i \\ + 8 \sum_i S_i + 180 \sum_i O_i$$

2

Kansas 15 } producer
Mexico 8 }
NY 10 } consumer
Cal. 13 }

	NY	Cal
Kansas	\$ 2	\$ 3
Mexico	\$ 4	\$ 1

minimize $Z = 4x_{mn} + 1x_{mc} + 2x_{kn} + 3x_{kc}$

m_n = Mexico to New York
 m_c = Mexico to California
 k_n = Kansas to New York
 k_c = Kansas to California

Kansas

2

$$\text{minimize, } Z = 4x_{MN} + 1x_{MC} +$$

Subject to

$$x_{KN} + x_{KE} = 15$$

$$x_{MN} + x_{MC} = 8$$

$$x_{MN} + x_{KN} = 10$$

$$x_{MC} + x_{KE} = ~~10~~ 13$$

To obtain an initial feasibility solution using northwest corner method

from \ to	NY	Cal	Supply
Kansas	10	5	15
Mexico	4	8	8
demand	10	13	

Initial feasibility solution

$$\begin{aligned}
 x_{kn} &= 10 & z &= 4(0) + 4(8) + 2(10) \\
 x_{nc} &= 5 & &+ 5(3) \\
 x_{mc} &= 8 & &= \$43
 \end{aligned}$$

next is to solve the model for optimal solution (minimum total cost) using the Modified distribution method (MODI)

U_i	V_j from to	$V_N =$ NY	V_C Cal	Supply
$U_K =$	Kansas	10	5	15
$U_M =$	Mexico		8	8
	demand	10	13	

$$\sum U_i + V_j = C_j$$

$$X_{KN} : U_K + V_N = 2$$

$$X_{KC} : U_K + V_C = 3$$

$$X_{MC} : U_M + V_C = 1$$

3 eqns

4 unknowns.

$$X_{KN} : U_K + V_N = 2$$

$$\text{let } U_K = 0$$

$$X_{KN} : V_N = 2$$

$$X_{KC} : U_K + V_C = 3$$

$$V_C = 3$$

$$X_{MC} : U_M + V_C = 1$$

$$V_C = 1 - U_M = 3$$

$$U_M = 1 - V_C = 1 - 3 = -2$$

		$V_N = 2$	$V_C = 3$	Supply
$U_K = 0$	Kansas	10	5	15
$U_M = -2$	Mexico		8	8
	demand	10	13	

To evaluate unallocated (empty cell)

$$C_{ij} - U_i - V_j = K_{ij}$$

~~K~~

$$\begin{aligned} K_{MN} : K_{MN} &= C_{MN} - U_M - V_N \\ &= 4 + 2 - 2 \\ &= 4 \end{aligned}$$

* Since the value is non-negative the solution is optimal
i.e. minimal cost = \$43

Kansas supplies 10 to New York
 Kansas supplies 5 to California
 Mexico supplies 0 to New York
 Mexico supplies 8 to California