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1.) Find the economic lot size, the associated total costs and length of time between orders and give your comments

C_1 - the carrying cost

C_3 - the ordering cost

λ = demand.

(a) $C_3 = \text{Rs. } 100/-$ per order, $C_1 = \text{Re. } 0.05$ per unit and $\lambda = 30$ units per year

$$\text{Economic lot size } (Q_0) = \sqrt{(2C_3\lambda) / C_1}$$
$$= \sqrt{2 \times 100 \times 30 / 0.05} = 1549.19 \text{ units per procurement}$$

associated total costs

$$C_0 = \sqrt{(2C_1C_3\lambda)} = \sqrt{(2 \times 0.05 \times 100 \times 30)}$$
$$= 17.32$$

$$\text{Total cost including material cost } = (30 \times 100) + 17.32$$
$$= 3000 + 17.32 = 3017.32 / \text{per year}$$

length of time between orders

$$t_0 = 1/N \quad ; \quad \text{but } N = \sqrt{(C_1 \times \lambda) / 2C_3} = \sqrt{(0.05 \times 30) / 2 \times 100}$$
$$N = \sqrt{1.5 / 200} = 6.124 \times 10^{-3}$$

$$t_0 = 1/N = 1 / (6.124 \times 10^{-3}) = 163.29 \text{ days}$$
$$\approx 163 \text{ days}$$

Comments: The economic lot size is 1549.19 with a total cost of 3017.32 with 163 days between the orders

6) $C_3 = \text{RS. } 500$ Per order, $C_1 = \text{Rs. } 0.05$ per unit, $\lambda = 30$ units per year

$$\text{Economic lot size } (Q_0) = \sqrt{2(C_3 \lambda) / C_1}$$
$$= \sqrt{2 \times 500 \times 30 / 0.05} = 3464.10 \text{ units per period}$$

associated total costs.

$$C_0 = \sqrt{2 C_1 C_3 \lambda} = \sqrt{2 \times 0.05 \times 500 \times 30} = 38.73$$

$$\text{Total costs including material cost} = (30 \times 500) + 38.73$$
$$= 15000 + 38.73 = 15038.73 \text{ per year}$$

length of time between orders but we need N

$$N = \sqrt{(C_1 \times \lambda) / 2 C_3} = \sqrt{0.05 \times 30 / 2 \times 500} = 1.225 \times 10^{-3}$$

$$t_0 = 1/N = 816.5 \approx 816 \text{ days}$$

Comments! The economic lot size is 3464.10 with a total cost of 15038.73 with 816 days between the orders

c) $C_3 = \text{Rs. } 100 / \text{per order}$, $C_1 = 0.01 / \text{per unit}$
 $\lambda = 40 \text{ units per year}$

(i) Economic lot size $(Q_0) = \sqrt{2 C_3 \lambda / C_1}$
 $= \sqrt{2 \times 100 \times 40 / 0.01} = 8944.27 \text{ units per procurement}$

associated total cost,

$$C_0 = \sqrt{2 C_1 C_3 \lambda} = \sqrt{2 \times 0.01 \times 100 \times 40} = 8.94$$

Total cost including material cost $= (\lambda \times C_3) + C_0$
 $= (40 \times 100) + 8.94 = 4008.94 / \text{per year}$

Length of time between orders but we need N
 $N = \sqrt{C_1 \times \lambda / 2 C_3} = \sqrt{0.01 \times 40 / 2 \times 100} = 3.16 \times 10^{-3}$

$$t_0 = 1/N = 316.23 \approx 316 \text{ days}$$

Comments: The economic lot size is 8944.27 units per procurement with a total cost of 4008 per year and 316 days between orders

d) $C_3 = \text{Rs. } 100 / \text{per order}$. $C_1 = \text{Rs. } 0.04 / \text{per unit and year}$
 $\lambda = 20$ units per year

1) Economic lot size (Q_0) = $\sqrt{2 C_3 \lambda / C_1}$
 $= \sqrt{2 \times 100 \times 20 / 0.04} = 1581.14$ units per procurement

associated total cost

$$C_0 = \sqrt{2 C_1 C_3 \lambda} = \sqrt{2 \times 0.04 \times 100 \times 20} = 12.65$$

Total cost including material cost = $(\lambda \times C_3) + C_0$
 $= (20 \times 100) + 12.65 = 2012.65$ per year

length of time between order but we need λ

$$N = \sqrt{C_1 \times \lambda / 2 C_3} = (\sqrt{0.04 \times 20}) / 2 \times 100 = 4.47 \times 10^{-3}$$

$$t_0 = 1/N = 223.6 \approx 224 \text{ days}$$

Comments: The economic lot size is 1581.14 per procurement which occurs every 224 days and has a total cost of 2012.65 per year

2) XYZ manufacturing company:

Purchase cost = Rs. 36 per order

Rs. 2/- per part

Inventory carrying charge: 18% of average inventory cost
demand: 10,000 units per year

$$\lambda = 10,000 ; p = \text{Rs. } 2 \text{ per part} ; C_3 = \text{Rs. } 36 / -i = 0.18$$
$$C_3 = \text{Rs. } 36 / -i = 0.18$$

(a) what is the economic order quantity in units

$$Q_0 = \sqrt{2C_3 \lambda / i p} =$$

$$\sqrt{2 \times 36 \times 0.18 \times 2 \times 10000}$$

$$Q_0 = \sqrt{(2C_3 \lambda) / i p} = \sqrt{\frac{2 \times 36 \times 10000}{0.18 \times 2}} = 1414.21 \text{ units}$$

$$Q_0 \text{ in rupees} = Q_0 \times p = 1414.21 \times 2 = \text{Rs. } 2828 //$$

b) what is the optimal number of days supply

Per optimum order

$$t_0 = Q_0 / \lambda = 1414 / 10000 = 0.1414 \text{ year} \times 12$$

$$= 1.6968 \text{ month} \times 30 = 52.6 \text{ days}$$

$$\lambda / Q_0 = \text{optimal number of orders} = 7.072$$

$$\text{optimal ordering period} = 0.1414 \text{ of a year} = 0.1414 \times 365$$
$$= 51.62 \approx 52 \text{ days} //$$

a) $K = 6890$ items per year

cost carrying inventory (C_1) = Rs. 2.6 per item per year

the cost of set up (C_3) = Rs. 450 / Per production run

every week: 5 items more items get demanded

a) $t = 1$ year.

$$\therefore C_1 = \text{Rs. } 2.6 \text{ / year}$$

$$C_3 = \text{Rs. } 450 \text{ per production run}$$

$$r = 6890 \text{ items per year}$$

$$C_0 = \sqrt{2C_1C_3r} = \sqrt{2 \times 2.6 \times 450 \times 6890}$$
$$= 4015.3 \text{ units} = \text{Rs. } 4015.3$$

b) $t = 6$ months = $\frac{1}{2}$ year

$$r = 3445$$

$$C_1 = \text{Rs. } 2.6 \text{ / year} \div 2 = \text{Rs. } 1.3 \text{ / 6 months}$$

$$C_3 = \text{Rs. } 450 \text{ per production run}$$

~~Cost~~
 $C(\text{cost of Rs } 445 \text{ now}) = \sqrt{2C_1C_3r} = \sqrt{2 \times 1.3 \times 450 \times 3445}$
 $= \text{Rs. } 2007.64$

$$\text{Cost of } 3445 \text{ later} = \sqrt{2C_1C_3r} = \sqrt{2 \times 1.3 \times 450 \times 3445}$$
$$= \text{Rs. } 2007.64$$

$$\text{Total yearly cost} = \text{Rs. } 4015.3$$

c)

$$c) t = \frac{1}{12} \text{ year} = \text{one month}$$

$$r = \frac{1}{12} (6890) \text{ per month} = 574.17 \text{ per month}$$

$$C_1 = \text{Rs. } 2.6 \text{ Per year} / 12 = \frac{13}{60} \text{ Per month or } 0.2167 \text{ per month}$$

$$C_3 = \text{Rs. } 450$$

$$(\text{Cost of order per month}) = \sqrt{2 C_1 C_3 r}$$

$$= \sqrt{2 \times \left(\frac{13}{60}\right) \times 450 \times 574.17} = \text{Rs. } 334.61 \text{ Per month}$$

$$\text{yearly} = 334.61 \times 12 = \text{Rs. } 4015.295 \text{ per year}$$

$$d) t = \frac{1}{52} \text{ year} = \text{a week}$$

$$r = \frac{1}{52} (6890) \text{ per week} = 132.5 \text{ Per week}$$

$$C_1 = \text{Rs. } 2.6 \text{ Per year} / 52 = \text{Rs. } 0.05 \text{ Per week}$$

$$C_3 = \text{Rs. } 450$$

$$(\text{Cost of order per week}) = \sqrt{2 C_1 C_3 r}$$

$$= \sqrt{2 \times 0.05 \times 450 \times 132.5} = \text{Rs. } 77.22$$

$$= \text{Rs. } 77.22$$

$$\text{yearly} = 77.22 \times 52 = \text{Rs. } 4015.295$$