

18/11/2019

CHEMICAL ENGINEERING

- i) Rate of pump delivery = $10 \text{ dm}^3/\text{min}$
 Pressure of charge = $12 \text{ bar} = 12 \times 10^5 \text{ N/m}^2$
 Speed of rotation = $1500 \text{ rev/min} = \frac{1500 \text{ rev}}{1 \text{ min}} \times \frac{1 \text{ min}}{60 \text{ sec}}$
 Nominal displacement = $10 \text{ cm}^3/\text{rev} = 25 \text{ rev/sec}$

Torque Input = 12.5 Nm

i) Volumetric efficiency = $\frac{\text{Actual flow rate}}{\text{Ideal flow rate}} \times 100\%$

Actual flow rate = $10 \text{ dm}^3/\text{min} = 10 \text{ dm}^3 \times \frac{1 \text{ m}^3}{1000 \text{ dm}^3} \times \frac{1 \text{ min}}{60 \text{ sec}}$
 $= 1.667 \times 10^{-4} \text{ m}^3/\text{sec}$

Nominal displacement = $\frac{10 \text{ cm}^3 \times 1 \text{ m}^3}{1 \text{ rev} \cdot 1000^3 \text{ cm}^3} = 1 \times 10^{-5} \text{ m}^3/\text{rev}$

Ideal flow rate = Nominal displacement \times speed
 $= 1 \times 10^{-5} \times 25$
 $= 2.5 \times 10^{-4} \text{ m}^3/\text{sec}$

Volumetric efficiency = $\frac{1.667 \times 10^{-4}}{2.5 \times 10^{-4}} \times 100 = 66.68\%$

ii) fluid Power = Actual flow rate \times Pressure
 $= 1.667 \times 10^{-4} \times 12 \times 10^5$
 $= 200.04 \text{ watts}$

iii) Shaft Power = Torque Input \times angular speed
 Torque Input = 12.5 Nm
 Angular Speed = $\omega = \frac{2\pi N}{60} = \frac{2 \times \pi \times 1500}{60} \text{ (rps)}$

\therefore Shaft power = $12.5 \times 2 \times \pi \times 25 = 1963.5 \text{ watts}$

iii) Overall efficiency = $\frac{\text{fluid Power}}{\text{shaft Power}} \times 100\%$

$= \frac{200.04 \times 100}{1963.5} = 10.21\%$

$$P = 28314 \text{ W} = 28.314 \text{ kW}$$

(ii) At this point; $P = 0$ while $v = 0$

$$P = \left(P \rho + P \rho g z + \frac{P \rho v^2}{2} \right)$$

$$P = P \rho g z = 1000 \times 0.013 \times 9.8 \times 240$$

$$= 30576 \text{ W}$$

$$= 30.576 \text{ kW}$$

(iii) Power loss in transmission = $30.576 - 28.314$
 $= 2.262 \text{ kW} = 2262 \text{ W}$

Head loss in pipeline:

$$h = \frac{\text{Power transmission loss}}{P \rho g}$$

$$= \frac{2262}{1000 \times 9.81 \times 0.013} = 17.73 \text{ m}$$

(iv) Efficiency of the pipeline and nozzle;
 $\frac{\text{Power of jet}}{\text{Power of reservoir}} \times 100 = \frac{28314}{30576} \times 100$
 $= 92.6\%$

(v) Specific gravity of oil = 0.89

$$= \frac{301000 \text{ cm}}{300 \text{ m}}$$

$$Q = 220 \text{ litres/sec}$$

$$\text{Since } 1000 \text{ litres} = 1 \text{ m}^3$$

$$220 \text{ litres} = \frac{220}{1000} \times 1 = 0.22 \text{ m}^3/\text{sec}$$

(i) Specific gravity = $\frac{\text{Specific weight of liquid}}{\text{Specific weight of water}}$

$$0.89 \times 9.81 = \text{Specific weight of liquid}$$

$$= 8730.9 \text{ kN/m}^3 = 8730.9 \text{ altm}^3$$

$$\therefore \text{density } (\rho) = \frac{8730.9}{9.81} = 890 \text{ kg/m}^3$$

Since $h = 0$

$$\therefore Q = 0$$

(b) When $P_1 - P_2 = 15170$; $0.8 \times 1000 = 800 \text{ kg/m}^3$ density of liquid

$$h = \frac{15170}{7818}$$

$$W = P \rho$$

$$W = 800 \times 9.81 = 7.8481 \text{ kN/m}^3$$

$$h = 1.933 \text{ m} + 0.914 \text{ m}$$

$$\therefore h = 2.847 \text{ m}$$

$$\therefore \text{Discharge (Q)} = c d \times \frac{A_1 A_2}{\sqrt{A_1^2 - A_2^2}} \times \sqrt{2gh}$$

$$Q = 0.97 \times 0.0181 \times 4.54 \times 10^{-3} \times \sqrt{2 \times 9.81 \times 2.847}$$
$$\sqrt{(0.0181)^2 - (4.54 \times 10^{-3})^2}$$

$$Q = 0.034 \text{ m}^3/\text{seconds} //$$

(9) section 1 diameter = 300 mm = 0.3 m (D_1)

$$\text{Section 1 area} = \frac{\pi \times 0.3^2}{4} = 0.07 \text{ m}^2 (A_1)$$

Section 2 diameter = 150 mm = 0.15 m (D_2)

$$\text{Section 2 area} = \frac{\pi \times 0.15^2}{4} = 0.018 \text{ m}^2 (A_2)$$

$$Q = 40 \text{ litres/sec}$$

$$Z_1 = 10 \text{ m} \quad ; \quad Z_2 = 6 \text{ m}$$

$$P_1 = 400 \text{ kN/m}^2 \quad P_2 = ?$$

$$= 400 \text{ kPa}$$

$$V_1 = \frac{Q}{A_1} = \frac{0.04}{0.071} = 0.563 \text{ m/s}$$

$$V_2 = \frac{Q}{A_2} = \frac{0.04}{0.018} = 2.27 \text{ m/s}$$

From Bernoulli's equation: $\frac{P_1}{\rho} + \frac{V_1^2}{2g} + Z_1 = \frac{P_2}{\rho} + \frac{V_2^2}{2g} + Z_2$

$$\frac{400}{9.81} + \frac{0.563^2}{2 \times 9.81} + 10 = \frac{P_2}{9.81} + \frac{2.27^2}{2 \times 9.81} + 6$$

$$\frac{P_2}{9.81} = 44.53$$

∴ Intensity of pressure at Section 2 = 9.81×44.53
 $P_2 = 436.82 \text{ kN/m}^2$

(10) $h_{\text{vac}} = 12 \text{ m}$ below sea-level
 $\gamma = 170 \text{ mm} = 0.17 \text{ m}$ of mercury

S.P. gravity of Hg = 13.6

S.P. gravity of water = 1.026

$$h = y \left(\frac{S_{hL}}{S_L} - 1 \right)$$

$$h = 0.17 \left(\frac{13.6}{1.026} - 1 \right)$$

$$h = 2.08 \text{ m}$$

∴ Velocity of submarine (v) = $\sqrt{2gh} = \sqrt{2 \times 9.81 \times 2.08}$
 $= 6.39 \text{ m/s}$

$$\text{Power} = 196200 \times 2.62$$

$$= 5140440 \text{ W} = 514.044 \text{ kW}$$

$$\textcircled{7} \text{ Inlet diameter } (d_1) = 0.3 \text{ m} = \frac{\pi \times 0.3^2}{4} = 0.071 \text{ m}^2 \text{ Inlet Area}$$

$$\text{Throat diameter } (d_2) = 0.2 \text{ m} = \frac{\pi \times 0.2^2}{4} = 0.031 \text{ m}^2 \text{ Throat Area}$$

$$C_d = 0.96 ; h = 0.06 \text{ m}$$

$$\text{Sp. gr of water} = 1$$

$$\text{Specific weight of gas} = 19.62 \text{ N/m}^3$$

$$\text{Sp. gr of gas} = \frac{19.62}{9.81} = 0.002$$

$$Q = C_d \times \frac{A_1 A_2}{\sqrt{A_1^2 - A_2^2}} \times \sqrt{2gh}$$

$$Q = 0.96 \times \frac{0.071 \times 0.031}{\sqrt{(0.071)^2 - (0.031)^2}} \times \sqrt{2 \times 9.81 \times 0.06}$$

$$Q = 0.0359 \text{ m}^3/\text{s}$$

$$\text{Volume flowing} = 0.0359 \text{ m}^3$$

$$\textcircled{8} \text{ Throat diameter } (D_2) = 0.076 \text{ m}$$

$$\text{Throat area } (A_2) = \frac{\pi \times (0.076)^2}{4} = 4.54 \times 10^{-3} \text{ m}^2$$

$$\text{Relative density} = 0.8$$

$$\text{Pipe diameter} = 0.152 \text{ m} = D_1$$

$$\text{Pipe area } (A_1) = 0.0181 \text{ m}^2$$

$$\text{Distance between inlet and throat} = 0.914 \text{ m}$$

$$C_d = 0.97$$

$$\text{Since } h = \left(\frac{P_1}{\rho} - \frac{P_2}{\rho} \right) + (z_1 - z_2)$$

$$\textcircled{a} \text{ when } P_1 = P_2$$

$$\therefore h = 0$$

$$\text{Discharge } (Q) = C_d \times \frac{A_1 A_2}{\sqrt{A_1^2 - A_2^2}} \times \sqrt{2gh}$$

Recall

At the point of jet issuing from nozzle, $P=0$, $z=0$
From equation, $(PQ + \rho g z Q + \frac{\rho v^2 Q}{2}) = \text{Power}$

$$P = \frac{\rho v^2 Q}{2} = \frac{890 \times 7^2 \times 0.22}{2}$$
$$= 4797.1 \text{ W} = 4.797 \text{ kW}$$

(ii) Power supplied from reservoir ; $P=0$; $v=0$
Power = $(PQ + \rho g z Q + \frac{\rho v^2 Q}{2})$

$$\text{Power} = \rho g z Q = 890 \times 300 \times 9.81 \times 0.22$$
$$= 576239.4 \text{ W} = 576.2394 \text{ kW}$$

(iii) Power loss in transmission = $576239.4 - 4797.1$

$$= 571442.3 \text{ W}$$
$$\text{Head used} = \frac{\text{Power loss in transmission}}{\rho g Q}$$

$$= \frac{571442.3}{890 \times 9.81 \times 0.22}$$
$$= 297.5 \text{ m}$$

(iv) Efficiency = $\frac{\text{Power of jet}}{\text{Power of reservoir}} \times 100$

$$= \frac{4797.1}{576239.4} \times 100$$
$$= 0.83\%$$

(v) Power = Pressure \times flow rate

$$\text{Pressure of water} = \rho g h = 1000 \times 9.81 \times 20$$
$$= 196200 \text{ N/m}^2$$

$$\text{Area} = \pi \times (0.05)^2 = 7.854 \times 10^{-3} \text{ m}^2$$

$$\text{Volume} = 7.854 \times 10^{-3} \times 20 = 0.1571 \text{ m}^3$$

$$Q = \text{Flow rate} = \frac{0.1571}{60} = 2.62 \text{ m}^3/\text{s}$$

$$\begin{aligned} \text{Shaft power} &= \text{Torque Input} \times \text{angular speed} \\ &= 15 \text{ kW} = 15000 \text{ W} \end{aligned}$$

$$\begin{aligned} \text{Overall efficiency} &= \frac{5833}{15000} \times 100 \\ &= 388.9\% \end{aligned}$$

$$\text{Volumetric efficiency} = \frac{\text{Actual flow rate}}{\text{Ideal flow rate}} \times 100$$

$$\begin{aligned} \text{Ideal flow rate} &= \text{Nominal displacement} \times \text{Speed} \\ &= 5 \times 10^{-4} \times 14.2 \\ &= 7.1 \times 10^{-3} \text{ m}^3/\text{sec} \end{aligned}$$

$$\begin{aligned} \text{Volumetric efficiency} &= \frac{5.833 \times 10^{-4}}{7.1 \times 10^{-3}} \times 100 \\ &= 8.22\% \end{aligned}$$

$$\textcircled{1} Z = 24,000 \text{ cm} = \frac{24000}{100} = 240 \text{ m}$$

$$\text{Flow rate} = 13 \text{ litres/sec}$$

$$\text{Since } 1000 \text{ litres} = 1 \text{ m}^3$$

$$\therefore 13 \text{ litres} = \frac{13 \times 1}{1000} = 0.013 \text{ m}^3/\text{sec}$$

$$\text{Velocity of jet} = 66 \text{ m/sec}$$

Jet issuing from nozzle at atmospheric pressure and at datum level

$$P = 0 ; Z = 0$$

$$\text{Density} = 1000 \text{ kg/m}^3$$

$$\text{From equation } ; P \left(P + \rho g Z + \frac{\rho v^2}{2} \right) Q$$

Since

$$P = 0, Z = 0$$

$$P = 0 \cdot Q + \frac{\rho Q v^2}{2} + \rho g \cdot 0$$

$$P = \frac{\rho Q v^2}{2} = \frac{1000 \times 0.013 \times 66^2}{2}$$

② Rate of delivery = $35 \text{ dm}^3/\text{min} = 35/60 = 0.583 \text{ m}^3/\text{sec}$
 Pressure change = $100 \text{ bar} = 100 \times 10^5 \text{ N/m}^2$
 Overall efficiency = 87%
 Shaft power = ?

~~Rate of delivery~~

$$\text{Rate of delivery} = 0.58 \times \frac{1}{1000} = 5.83 \times 10^{-4} \text{ m}^3/\text{sec}$$

$$\text{Fluid power} = \text{Actual flow rate} \times \text{Pressure change}$$

$$= 5.83 \times 10^{-4} \times 100 \times 10^5$$

$$= 5833.33 \text{ watt}$$

$$\text{Overall efficiency} = \frac{\text{Fluid Power}}{\text{Shaft power}} \times 100$$

$$87 = \frac{5833.33 \times 100}{\text{S.P}}$$

$$0.87 = \frac{5833.33}{\text{S.P}}$$

$$\text{S.P} = \frac{5833.33}{0.87}$$

$$\therefore \text{Shaft power} = 6704.977 \text{ watt}$$

③ Nominal displacement = $50 \text{ cm}^3/\text{rev} = \frac{50 \text{ cm}^3 \times 1 \text{ m}^3}{\text{rev} \times 100^3 \text{ cm}^3}$
 $= 5 \times 10^{-4} \text{ m}^3/\text{rev}$

$$\text{Pressure change} = 100 \text{ bar} = 100 \times 10^5 \text{ N/m}^2$$

~~Shaft power~~ = $15,000 \text{ W}$

$$\text{Actual flow rate} = 35 \text{ dm}^3/\text{min} = 35 \text{ dm}^3 \times \frac{1 \text{ m}^3}{1000 \text{ dm}^3} \times \frac{1 \text{ min}}{60 \text{ sec}} \times \frac{1000 \text{ dm}^3}{1 \text{ m}^3}$$

$$= 5.833 \times 10^{-4} \text{ m}^3/\text{sec}$$

$$\text{Speed of rotation} = 850 \text{ rpm} = 14.2 \text{ rps}$$

$$\text{Overall efficiency} = \frac{\text{Fluid power}}{\text{Shaft power}} \times 100$$

$$\text{Fluid power} = \text{Actual flow rate} \times \text{Pressure change}$$

$$= 5.833 \times 10^{-4} \times 100 \times 10^5$$

$$= 5833 \text{ watt}$$