

① Flow rate = $10 \text{ dm}^3/\text{min}$
 Pressure = 12.6 bar
 Nominal displacement = $10 \text{ cm}^3/\text{rev}$
 Speed = $1500 \text{ rev}/\text{min}$
 Torque input = 12.5 N/m
 Ideal flow rate = $\frac{\text{Nominal displacement} \times \text{Speed}}{60}$
 $= 10 \times 15000 \text{ cm}^3/\text{min}$
 $= 15 \text{ dm}^3/\text{min}$

(i) Volumetric Efficiency
 $= \frac{\text{Actual Flow}}{\text{Ideal Flow}} = \frac{10}{15} = 0.667 = 66.7\%$

(ii) Fluid Power = $\Delta T \times Q$
 where $Q = \frac{10 \times 10^{-3}}{60} \text{ m}^3/\text{sec}$
 $= 1.67 \times 10^{-2} \text{ m}^3/\text{sec}$

and $\Delta T = 12.5 \times 10^3 \text{ N/m}^2$
 Fluid Power = $(1.67 \times 10^{-2}) (12.5 \times 10^3)$
 $= 208.75 \text{ W}$

Shaft Power = $\frac{2 \pi NT}{60} = \frac{2 \times \pi \times 1500 \times 12.5}{60} = 1963.5 \text{ W}$

Overall Efficiency = $\frac{F_p}{S_p} = \frac{208.4}{1963.5} = 0.106 = 10.6\%$

Overall Efficiency = 87% - where $Q = \frac{35 \times 10^{-3}}{60} = 5.83 \times 10^{-4} \text{ m}^3/\text{sec}$
 where $0.87 = \frac{F_p}{S_p}$; $0.87 = \frac{\Delta P \times Q}{S_p}$; $S_p = \frac{100 \times 10^5 (5.83 \times 10^{-4})}{0.87}$

$S_p = 6.7 \text{ W}$

$N \cdot \delta = 50 \text{ cm}^3/\text{rev} = 50 \times 10^{-6} \text{ m}^3/\text{rev}$
 $P = 100 \text{ bar} = 100 \times 10^5 \text{ N/m}^2$; speed = $850 \text{ rev}/\text{min} = \frac{850}{60} \text{ rev}/\text{sec}$

$S_p = 15 \text{ kW} = 15000 \text{ W}$

Flow rate = $35 \text{ dm}^3/\text{min} = \frac{35 \times 10^{-3}}{60} = 5.83 \times 10^{-4} \text{ m}^3/\text{sec}$

$$\text{Using } Q = C_d \sqrt{2gh} \frac{A_1 A_2}{\sqrt{A_1^2 - A_2^2}} = 0.95 \times \sqrt{2 \times 9.81 \times 2.208} \times (3.142 \times 0.785)$$

$$\sqrt{(3.142)^2 - (0.785)^2}$$

$$Q = \frac{503.096 \text{ cm}^3/\text{s}}{1000} = 0.503096 \text{ Lit/sec}$$

② $d_1 = 30 \text{ cm}, A_1 = \frac{\pi d_1^2}{4} = \frac{\pi (30^2)}{4} = 706.95 \text{ cm}^2$
 $d_2 = 15 \text{ cm}, A_2 = \frac{\pi d_2^2}{4} = \frac{\pi (15^2)}{4} = 176.73 \text{ cm}^2$

S.g oil = 0.9; S.g Hg = 13.6; $C_d = 0.64$; Differential manometer reader, $x = 50 \text{ cm}$ of mercury

Differential head, $h = x \left(\frac{S.g_{Hg}}{S.g_{oil}} - 1 \right)$

$$h = 50 \left(\frac{13.6}{0.9} - 1 \right) = 705.56 \text{ cm}$$

$$\frac{9.81 \times 2.208}{0.61615} = 9.255935$$

$$Q = C_d \frac{\sqrt{2gh} A_1 A_2}{\sqrt{A_1^2 - A_2^2}} = 0.64 \times \sqrt{2 \times 9.81 \times 705.56} \times 706.95 \times 176.73$$

$$= \frac{13744.21 \text{ cm}^3/\text{s}}{1000} = 13.744 \text{ Lit/sec}$$

(F) Difference of mercury, $x = 170 \text{ mm} = 170 \times 10^{-3} = 0.17 \text{ m}$
 S.g mercury = 13.6; S.g Seawater = 1.026

Speed, $v = \sqrt{2gh}$ where $h = x \left(\frac{S.g_{Hg}}{S.g_{seawater}} - 1 \right)$

$$h = 0.17 \left(\frac{13.6}{1.026} - 1 \right) = 2.0834 \text{ m}$$

Recall $v = \sqrt{2gh}$
 $= \sqrt{2 \times 9.81 \times 2.0834} = 6.393 \text{ m/s}$

From m/s to km/min = $\frac{6.393 \times 1000}{60} = 106.55 \text{ km/min}$

$$\textcircled{3} Q = 0.05 \text{ m}^3/\text{min} = 50 \text{ cm}^3/\text{min}$$

$$P_0 = 15 \text{ bar} = 15 \times 10^5 \text{ N/m}^2$$

$$\text{Speed} = 1700 \text{ rev/min}$$

$$N \cdot D = 10 \text{ cm}^3/\text{rev}$$

$$T = 15 \text{ Nm}$$

$$\textcircled{4} \eta_v = \frac{\text{Actual Flow rate}}{\text{Ideal flow rate}} = 0.05$$

$$\text{Ideal flow rate} = N \cdot D \times \text{Speed}$$

$$= 10 \text{ cm}^3/\text{rev} (1700 \text{ rev/min})$$

$$= 1700 \text{ cm}^3/\text{min} = 0.17 \text{ m}^3/\text{min}$$

$$\eta_v = \frac{0.05}{0.17} = 29.4\%$$

$$\textcircled{5} F \cdot P = P \times Q = (15 \times 10^5) (0.05 \text{ m}^3/\text{min})$$

$$Q = 0.05 \text{ m}^3/\text{min} = \frac{0.05}{60} = 8.33 \times 10^{-4} \text{ m}^3/\text{s}$$

$$\therefore F \cdot P = (15 \times 10^5) (8.33 \times 10^{-4}) = 1249.5 \text{ W}$$

$$\textcircled{6} S \cdot P = \frac{2\pi N T}{60} = \frac{2 \times \pi \times 1700 \times 15}{60} = 2670.35 \text{ W}$$

$$\textcircled{7} \eta = \frac{F \cdot P}{S \cdot P} = \frac{1249.5}{2670.35} = 0.468$$

$$= 46.8\%$$