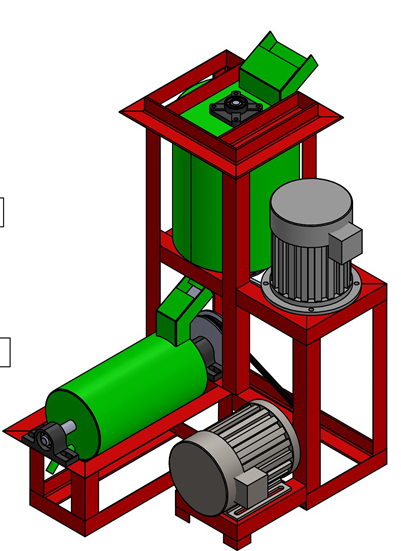
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15/eng/06/059

Mechanical engineering

1. Product/project design



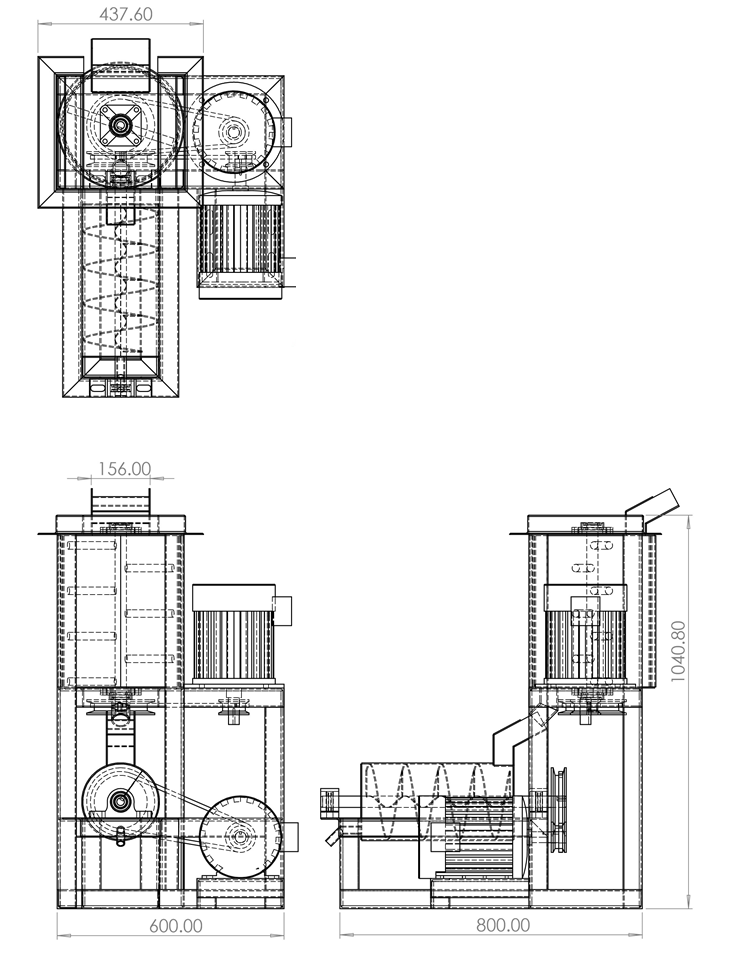
1. Materials selection

The materials include:

1. Starch
2. Dilute hydrochloric (HCL) acid
3. Sodium tetraborate decahydrate or borax
4. Urea
5. Sodium formaldehyde, all of commercial grade
6. factors considered in choosing the materials
7. Cost of the material
8. Its ability to manufacture
9. Environmental considerations
10. Chemical properties
11. Physical properties
12. Mechanical attributes
13. design specifications



1. details design



|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| S/N | MATERIALS | DESCRIPTION | UNIT | COST(N) |
| 1 | 3mm plate | Mild steel | 2 | 37,000 |
| 2 | Electric motor | Induction motor | 2 | 100,000 |
| 3 | 2 inches angle iron | Mild steel | 9 | 85,500 |
| 4 | Cutting and grinding disc | - | 8 | 8,000 |
| 5 | Painting | - | - | 6,000 |
| 6 | Shaft | Mild steel | 3 | 15,000 |
| 7 | Bearing | 25mm pillow bearing | 4 | 10,000 |
| 8 | Control unit | Electrical connections, heating element | - | 40,000 |
| 9 | Transport | - | - | 15,000 |
| 10 | Logistics | - | - | 15,000 |
| 11 | workmanship | - | - | 30,000 |
| total | | 361,000 | | |

1. Design calculations

Design of The Mixer

The machine consists of two sections. The first section has a change-can mixer that incorporates a heating jacket. The design of the mixer comprises several steps as outlined below:

1. Selection of a suitable vessel material and size:

an aluminum pot was selected as the mixing vessel. The vessel is well rounded with smooth surfaces.

1. Selection of blade materials:

The blade was made of two materials, steel and Perspex. The steel bars were welded to anchor impeller frame while the Perspex bars were bolted to the steel bars. The Perspex bars (since it can be adjusted) ensured maintenance of very small clearances between the vessel surface and the vertical and horizontal pitched blades.

1. Selection of mixing speed:

The production of dextrin gum involved heating starch slurry with excess acid until dextrinization was attain. For a controlled process, it was desired that the mixing should take place in the laminar zone, it was necessary to consider the impeller speed with respect to the viscosity of the mixture in the mixer and also on the intende discharge rate.

For fluid mixing, Reynolds Number was defined as (McCabe et al.,2001)

(1)

Where

Re = Reynolds number

n = Revolutions per minute

D = Impeller Diameter

ρ = Density

µ = Viscosity F

The power needed by the impeller is given by the relation as:

(2)

Where Np = power number

For Re<10, flow is in the laminar range and density plays no factor and

KL = 44.5 for four pitched blade turbine mixer

Hence, (3)

Where P = Power

Design of the extruder

Two factors determined the design considerations of the screw extruder and these were the screw size and rotational speed(rpm) of the screw. The choice of screw size depends on the screw diameter, shaft diameter, radial clearance and pitch type of helical flight. The conveying of gummy substances may not be characterized by the presence of lumps and as such the screw size has no limitation of any kind and may depend on the projected throughput. The throughput may thus depend on the size of feed chute and discharge port size. A screw conveyor casting of internal diameter, ‘d’ was selected based on the size of the casing desired of the machine, the conveyor trough is taken to be maximally filled to 30% of its volume.

The cross-sectional area of moving bed of paste (gum) is given as

(4)

Where Ax = Cross sectional area of moving bed of paste (gum) at 30% height

A = Cross sectional area of moving bed of paste at 50% height

d and dx are the respective heights for A and Ax

Where

U = Average velocity

λ = Screw pitch

N = Revolutions per minute

Volumetric throughput of the screw conveyor of the screw extruder is given by the relation

(5)

Or

Where V&= Volumetric throughput of screw extruder

Ax = Cross sectional area of moving bed of paste (gum) at 30% height

λ = Screw pitch

N = Revolutions per minute

Mass flow rate of gum;

(6)

M&s= Mass flowrate in screw extruder

ρ= Density

V&s = Volumetric flowrate of the screw extruder

For a ribbon flight screw extruder, the capacity factor CFf of the flight (Thompson 1973) is

CFf =1.15 (7)

Hence, the modified mass flowrate is

(8)

M&g = mass flowrate of gum

M&s= mass flowrate in screw extruder

CFf = capacity factor

Power requirement for the extruder motor is given as

PT= Power required to transport gum

Pgum = Power to transport gum freely

Pfriction = Power to overcome friction during gum transportation

Where,

Dsc = Screw diameter

L = Screw length

Where, FS = Screw factor =1.7

Fm = Material factor =1.8

L = Screw length

g = Acceleration due to gravity

Power required by extruder motor is given as

Where p = Power required by extruder motor

F =Overload factor

P = Power to transport gum in the extruder

η = Drive efficiency