

# Collection of Fluid Power equations – Basic course

| Quantity  | Equation   |
|---|--|
| Pressure [Pa],<br>external load                       | $p = \frac{F}{A}$  |
| Input quantities                                      | $F = \text{force [N]}$<br>$A = \text{area [m}^2\text{]}$   |
| Pressure [Pa],<br>hydrostatic                         | $p_h = r \cdot g \cdot h$  |
| Input quantities                                      | $r = \text{fluid density [kg/m}^3\text{]}$<br>$g = 9,81 \text{ m/s}^2$<br>$h = \text{distance from free fluid surface [m]}$  |
| Pressure [Pa],<br>total static                        | $p_{st} = \frac{F}{A} + p_h + p_{am}$  |
| Input quantities                                      | $p_{am} = \text{ambient pressure [Pa]}$  |
| Pressure [Pa],<br>absolute                            | $p_{abs} = p_{am} + p_{aux}$   |
| Input quantities                                      | $p_{am} = \text{ambient pressure [Pa]}$<br>$p_{aux} = \text{pressure induced by external and internal loading [Pa]}$   |
| Bernoulli equation,<br>dynamic<br>total pressure [Pa] | $p_{dyn} = p + r \cdot g \cdot z + \frac{r \cdot v^2}{2} = \text{constant}$  |
| Input quantities                                      | $p = \text{static pressure [Pa]}$<br>$r = \text{fluid density [kg/m}^3\text{]}$<br>$g = 9,81 \text{ m/s}^2$<br>$z = \text{elevation [m]}$<br>$v = \text{flow velocity [m/s]}$                                      |
| Energy equation [Pa]                                  | $p_1 + r \cdot g \cdot z_1 + \frac{r \cdot v_1^2}{2} = p_2 + r \cdot g \cdot z_2 + \frac{r \cdot v_2^2}{2} + p_s$  |
| Input quantities                                      | $p = \text{static pressure [Pa]}$<br>$r = \text{fluid density [kg/m}^3\text{]}$<br>$g = 9,81 \text{ m/s}^2$<br>$z = \text{elevation [m]}$<br>$v = \text{flow velocity [m/s]}$<br>$p_s = \text{pressure loss [Pa]}$ |

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|---|---|
| Hydraulic diameter [m]  | $D_H = \frac{4A}{L_A}$  |
| Input quantities  | $A$ = cross-sectional area of flow channel [m <sup>2</sup> ]<br>$L_A$ = wetted perimeter of area $A$ [m]  |
| Reynold's number []   | $Re = \frac{v D_H}{\nu}$  |
| Input quantities  | $v$ = flow velocity [m/s]<br>$\nu$ = kinematic viscosity [m <sup>2</sup> /s]<br>$D_H$ = hydraulic diameter [m]  |
| Pipe friction coefficient (Darcy-Weisbach friction coefficient) in laminar flow case [] | $f = \frac{64}{Re}$   |
| Input quantities  | $Re$ = Reynold's number []  |
| Pressure loss in straight pipe sections [Pa]  | $\Delta p = f \times \frac{l}{D_H} \times \frac{\rho}{2} v^2$   |
| Input quantities  | $f$ = Darcy-Weisbach friction coefficient []<br>$l$ = pipe length [m]<br>$D_H$ = hydraulic diameter [m]<br>$\rho$ = fluid density [kg/m <sup>3</sup> ]<br>$v$ = average flow velocity in flow channel's cross-section [m/s]   |
| Pressure loss in case of change in flow direction or velocity [Pa]                      | $\Delta p = Z \times \frac{\rho}{2} v^2$  |
| Input quantities  | $Z$ = resistance coefficient []<br>$\rho$ = fluid density [kg/m <sup>3</sup> ]<br>$v$ = average flow velocity in flow channel's cross-section [m/s]   |
| Total pressure loss in piping system [Pa]   | $\Delta p_t = \sum_{i=1}^{N1} f_i \times \frac{l}{D_{H,i}} \times \frac{\rho_i}{2} v_i^2 + \sum_{j=1}^{N2} Z_j \times \frac{\rho_j}{2} v_j^2$   |
| Input quantities  | $f$ = Darcy-Weisbach friction coefficient []<br>$l$ = pipe length [m]<br>$D_H$ = hydraulic diameter [m]<br>$\rho$ = fluid density [kg/m <sup>3</sup> ]<br>$v$ = average flow velocity in flow channel's cross-section [m/s]<br>$Z$ = resistance coefficient []<br>$i, j$ = index [] |

| Quantity   | Equation  |
|--|---|
| Effect of viscosity on pressure losses of components [Pa]  | $Dp_2 \gg \frac{\rho_2^{0,25}}{\rho_1} \times Dp_1$   |
| Input quantities   | $n_1$ = kinematic viscosity 1 [m <sup>2</sup> /s]<br>$n_2$ = kinematic viscosity 2 [m <sup>2</sup> /s]<br>$Dp_1$ = pressure loss corresponding viscosity 1 [Pa]   |
| Total pressure level [Pa]  | $p_t = p_{ex} + Dp_t$   |
| Input quantities   | $p_{ex}$ = pressure induced by external loading [Pa]<br>$Dp_t$ = total pressure losses [Pa]   |
| Velocity of pressure wave in medium [m/s]  | $c = \sqrt{\frac{K_e}{r}}$  |
| Input quantities   | $K_e$ = system'effective bulk modulus [N/m <sup>2</sup> ]<br>$r$ = fluid density [kg/m <sup>3</sup> ]   |
| Critical closing time of valve [s]   | $t_{cr} = \frac{2 \cdot l}{c}$  |
| Input quantities   | $l$ = distance between birth and reflection points of pressure wave [m]<br>$c$ = velocity of pressure wave in medium [m/s]  |
| Pressure shock induced pressure rise in piping system, case: rapid valve closing ( $t_c < t_{cr}$ ) [Pa] | $Dp_{max} = r_0 \times c \times v$  |
| Input quantities   | $r_0$ = fluid density before pressure shock [kg/m <sup>3</sup> ]<br>$c$ = velocity of pressure wave in medium [m/s]<br>$v$ = average flow velocity before valve closure [m/s]<br>$t_c$ = valve closing time [s]                         |
| Pressure shock induced pressure rise in piping system, case: slow valve closing ( $t_c > t_{cr}$ ) [Pa]  | $Dp_{max} = \frac{2 \cdot l \times r_0 \times v}{t_c}$  |
| Input quantities   | $l$ = distance between birth and reflection points of pressure wave [m]<br>$r_0$ = fluid density before pressure shock [kg/m <sup>3</sup> ]<br>$v$ = average flow velocity before valve closure [m/s]<br>$t_c$ = valve closing time [s] |

| Quantity  | Equation   |
|---|--|
| Pressure shock induced pressure rise in cylinder volume [Pa]        | $Dp_{\max} = \frac{K_e \times A}{V_0} \times v \times \sqrt{\frac{m}{k_H}}$  |
| Input quantities  | <p> <math>K_e</math> = effective bulk modulus of closed volume [N/m<sup>2</sup>]<br/> <math>A</math> = piston area on side of closed volume [m<sup>2</sup>]<br/> <math>V_0</math> = closed volume at the moment of valve closure [m<sup>3</sup>]<br/> <math>v</math> = cylinder velocity before stopping [m/s]<br/> <math>m</math> = stopped total mass [kg]<br/> <math>k_H</math> = hydraulic spring constant [N/m] </p> <p><i>By the "closed volume" here is meant the summed volume of cylinder chamber and piping between the cylinder and the valve on the side of direction of movement.</i></p> |
| Pressure shock induced pressure rise in hydraulic motor volume [Pa] | $Dp_{\max} = w \times \sqrt{\frac{K_e \times J}{V_0}}$   |
| Input quantities  | <p> <math>K_e</math> = effective bulk modulus of closed volume [N/m<sup>2</sup>]<br/> <math>w</math> = motor's angular velocity before stopping [rad/s]<br/> <math>J</math> = moment of inertia of rotating parts of motor and load reduced on motor axle [kgm<sup>2</sup>]<br/> <math>V_0</math> = closed volume at the moment of valve closure [m<sup>3</sup>]<br/> <i>By the "closed volume" here is meant the summed volume of 0,5-motor displacement and piping between the motor and the valve on the side of direction of rotation.</i> </p>  |
| Total pressure level in pressure shock [Pa]                         | $p_t = p_{\text{sys,st}} + Dp_{\max}$  |
| Input quantities  | <p> <math>p_{\text{sys,st}}</math> = system's static pressure level [Pa]<br/> <math>Dp_{\max}</math> = pressure rise induced by pressure shock [Pa] </p>   |

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| Converting /<br>reducing pressure<br>over cylinder's<br>piston [Pa] | $p_{\text{converted}} = \frac{A_{\text{tobeconverted}}}{A_{\text{converted}}} \times p_{\text{tobeconverted}}$   |
| Input quantities  | $A_{\text{tobeconverted}}$ = piston area on the side of the pressure to be converted [m <sup>2</sup> ]<br>$A_{\text{converted}}$ = piston area on the side of the converted pressure [m <sup>2</sup> ]<br>$p_{\text{tobeconverted}}$ = pressure to be converted [Pa] |
| Flow rate [m <sup>3</sup> /s]                                       | $q_v = A \times v$   |
| Input quantities  | $A$ = cross-sectional area of flow channel, perpendicular to flow [m <sup>2</sup> ]<br>$v$ = average flow velocity in flow channel's cross-section [m/s]   |
| Mass flow rate [kg/s]   | $q_m = r \times \dot{V} + V \times \dot{r}$  |
| Input quantities  | $r$ = fluid density [kg/m <sup>3</sup> ]<br>$\dot{V}$ = flow rate [m <sup>3</sup> /s]<br>$V$ = volume [m <sup>3</sup> ]<br>$\dot{r}$ = change in fluid density [kg/m <sup>3</sup> s]   |
| Kirchhoff's I law [m <sup>3</sup> /s]                               | $\sum_{i=1}^{N1} \dot{q}_{v,i} = \sum_{j=1}^{N2} \dot{q}_{v,j}$  |
| Input quantities  | $q_{v,i}$ = incoming flow rate [m <sup>3</sup> /s]<br>$q_{v,j}$ = outgoing flow rate [m <sup>3</sup> /s]<br>$i, j$ = index []  |
| Throttle equation [m <sup>3</sup> /s]                               | $q_v = C_q \times A \times \sqrt{\frac{2 \times \Delta p}{r}}$   |
| Input quantities  | $C_q$ = flow coefficient []<br>$A$ = cross-sectional flow area of throttle [m <sup>2</sup> ]<br>$\Delta p$ = pressure difference over the throttle [Pa]<br>$r$ = fluid density [kg/m <sup>3</sup> ]  |

| Quantity  | Equation   |
|---|--|
| Flow rate in laminar pipe flow [m <sup>3</sup> /s]            | $q_v = \frac{\rho \times d^4}{128 \times \eta \times l} \times (p_1 - p_2)$  |
| Input quantities  | <p><math>d</math> = pipe's inner diameter [m]<br/> <math>\eta</math> = dynamic viscosity [Pa·s]<br/> <math>l</math> = pipe length [m]<br/> <math>p_1</math> = pressure at upstream point 1 [Pa]<br/> <math>p_2</math> = pressure at downstream point 2 [Pa]</p>  |
| Flow rate in laminar rectangular gap flow [m <sup>3</sup> /s] | $q_v = \frac{b \times h^3}{12 \times \eta \times l} \times (p_1 - p_2)$  |
| Input quantities  | <p><math>b</math> = gap width [m]<br/> <math>h</math> = gap height [m]<br/> <math>\eta</math> = dynamic viscosity [Pa·s]<br/> <math>l</math> = gap length [m]<br/> <math>p_1</math> = pressure at upstream point 1 [Pa]<br/> <math>p_2</math> = pressure at downstream point 2 [Pa]</p>  |
| Flow rate in laminar annular gap flow [m <sup>3</sup> /s]     | $q_v = \frac{\rho \times d \times h^3}{12 \times \eta \times l} \times \left( \frac{1}{1 + 1,5 \times \frac{e^2}{h}} \right) \times (p_1 - p_2)$   |
| Input quantities  | <p><math>d</math> = outer inner diameter of flow channel [m]<br/> <math>h</math> = gap height [m]<br/> <math>\eta</math> = dynamic viscosity [Pa·s]<br/> <math>l</math> = gap length [m]<br/> <math>e</math> = eccentricity []<br/> <math>p_1</math> = pressure at upstream point 1 [Pa]<br/> <math>p_2</math> = pressure at downstream point 2 [Pa]</p> |
| Kinematic viscosity [m <sup>2</sup> /s]                       | $\nu = \frac{\eta}{\rho}$  |
| Input quantities  | <p><math>\eta</math> = dynamic viscosity [Pa·s]<br/> <math>\rho</math> = fluid density [kg/m<sup>3</sup>]</p>  |
| Density as function of temperature [kg/m <sup>3</sup> ]       | $\rho_q = \frac{\rho_{15}}{1 + a \times (q - 15)}$   |
| Input quantities  | <p><math>\rho_{15}</math> = fluid density at 15 °C [kg/m<sup>3</sup>]<br/> <math>q</math> = temperature [°C]<br/> <math>a</math> = thermal expansion coefficient of volume [1/°C]</p>  |

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|---|--|
| Density as function of pressure [kg/m <sup>3</sup> ]                      | $r_{p2} = \frac{r_{p1}}{1 - c_p \times (p_2 - p_1)}$   |
| Input quantities  | $r_{p1}$ = fluid density at pressure $p_1$ [kg/m <sup>3</sup> ]<br>$p_1$ = initial pressure [Pa]<br>$p_2$ = final pressure [Pa]<br>$c_p$ = compressibility coefficient [m <sup>2</sup> /N] |
| Thermal capacity [J/K]  | $C_\theta = \sum_{i=1}^N m_i \times c_{p,i}$   |
| Input quantities  | $m$ = mass [kg]<br>$c_p$ = specific heat [J/kgK]<br>$i$ = index []   |
| Heat transfer ability aka cooling ability of system [W/K]                 | $B_\theta = \sum_{i=1}^N C_{U,i} \times A_i$   |
| Input quantities  | $C_U$ = thermal transmittance [W/m <sup>2</sup> K]<br>$A$ = heat transmitting area [m <sup>2</sup> ]<br>$i$ = index []   |
| Final temperature of system [K]   | $q_e = q_0 + \frac{P_s}{B_\theta}$   |
| Input quantities  | $q_0$ = system's initial temperature at time $t = 0$ [K]<br>$P_s$ = system's average power loss [W]<br>$B_q$ = system's heat transfer ability [W/K]  |
| Bulk modulus of hollow cylindrical part [N/m <sup>2</sup> ]               | $K = \frac{E_m \times s}{d}$   |
| Input quantities  | $E_m$ = part's modulus of elasticity [N/m <sup>2</sup> ]<br>$s$ = part's wall thickness [m]<br>$d$ = part's inner diameter [m]   |
| Bulk modulus of free air in adiabatic change of state [N/m <sup>2</sup> ] | $K_a = 1,4 \times p$   |
| Input quantities  | $p$ = system's pressure level [Pa]   |

| Quantity   | Equation   |
|--|--|
| Effective bulk modulus [N/m <sup>2</sup> ]                 | $\frac{1}{K_e} = \frac{1}{K_f} + \sum_{i=1}^{N_1} \frac{V_{c,i}}{V_t} \times \frac{1}{K_{c,i}} + \sum_{j=1}^{N_2} \frac{V_{p,j}}{V_t} \times \frac{1}{K_{p,j}} + \sum_{k=1}^{N_3} \frac{V_{h,k}}{V_t} \times \frac{1}{K_{h,k}} + \frac{V_a}{V_t} \times \frac{1}{K_a}$   |
| Input quantities   | <p> <math>K_f</math> = bulk modulus of fluid [N/m<sup>2</sup>]<br/> <math>V_t</math> = total volume of pressurized system [m<sup>3</sup>]<br/> <math>V_c</math> = volume of single cylinder [m<sup>3</sup>]<br/> <math>K_c</math> = bulk modulus of single cylinder [N/m<sup>2</sup>]<br/> <math>V_p</math> = volume of single pipe [m<sup>3</sup>]<br/> <math>K_p</math> = bulk modulus of single pipe [N/m<sup>2</sup>]<br/> <math>V_h</math> = volume of single hose [m<sup>3</sup>]<br/> <math>K_h</math> = bulk modulus of single hose [N/m<sup>2</sup>]<br/> <math>V_a</math> = volume of free air [m<sup>3</sup>]<br/> <math>K_a</math> = bulk modulus of air [N/m<sup>2</sup>]<br/> <math>i, j, k</math> = index [] </p> |
| Volume change induced by compressibility [m <sup>3</sup> ] | $DV = \frac{1}{K_e} \times V_0 \times Dp$  |
| Input quantities   | <p> <math>K_e</math> = system's effective bulk modulus [N/m<sup>2</sup>]<br/> <math>V_0</math> = system's initial volume [m<sup>3</sup>]<br/> <math>Dp</math> = pressure change in fluid [Pa] </p>   |
| Impulse [kgm/s]  | $I_F = m \times Dv$  |
| Input quantities   | <p> <math>m</math> = moving mass [kg]<br/> <math>Dv</math> = change in velocity [m/s] </p>   |
| Flow force [N]   | $\bar{F}_q = r \times q_v \times \bar{v}$  |
| Input quantities   | <p> <math>r</math> = fluid density [kg/m<sup>3</sup>]<br/> <math>q_v</math> = flow rate [m<sup>3</sup>/s]<br/> <math>\bar{v}</math> = flow velocity vector [m/s] </p>  |

| Quantity                          | Equation   |
|-----------------------------------|--|
| Hydraulic power [W]               | $P = q_v \times p$   |
| Input quantities                  | $q_v = \text{flow rate [m}^3/\text{s]}$<br>$p = \text{pressure [Pa]}$  |
| Hydraulic power loss [W]          | $P_s = q_v \times p_s$   |
| Input quantities                  | $q_v = \text{flow rate [m}^3/\text{s]}$<br>$p_s = \text{pressure loss [Pa]}$   |
| Input power [W]                   | $P_{in} = P_{out} + P_s$   |
| Input quantities                  | $P_{out} = \text{output power [W]}$<br>$P_s = \text{power loss [W]}$   |
| Total efficiency []               | $h_t = \frac{P_{out}}{P_{in}}$   |
| Input quantities                  | $P_{out} = \text{output power [W]}$<br>$P_{in} = \text{input power [W]}$   |
| Total efficiency []               | $h_t = h_v \times h_{hm}$  |
| Input quantities                  | $h_v = \text{volumetric efficiency []}$<br>$h_{hm} = \text{hydromechanical efficiency []}$   |
| Total efficiency of work cycle [] | $h_{t,wc} = \frac{P_{out,wc}}{P_{in,wc}} = \frac{\overset{\circ}{\underset{\circ}{\sum}}_{i=1}^N P_{in,i} \times h_{t,i} \times t_i}{\overset{\circ}{\underset{\circ}{\sum}}_{i=1}^N P_{in,i} \times t_i}$   |
| Input quantities                  | $P_{out,wc} = \text{utility power during work cycle [W]}$<br>$P_{in,wc} = \text{power usage during work cycle [W]}$<br>$P_{in,i} = \text{input power of a single phase of work cycle [W]}$<br>$h_{t,i} = \text{total efficiency of a single phase of work cycle []}$<br>$t_i = \text{duration of a single phase of work cycle [s]}$<br>$i = \text{index []}$ |

| Quantity                                     | Equation  |
|--|---|
| Pump flow [m <sup>3</sup> /s]                | $q_v = n \times V_g \times h_v$   |
| Input quantities                             | $n$ = rotational velocity [r/s]<br>$V_g$ = geometric displacement, swept volume [m <sup>3</sup> /r]<br>$h_v$ = volumetric efficiency []   |
| Pump drive torque [Nm]                       | $T = \frac{Dp \times V_g}{2 \times \rho \times h_{hm}}$   |
| Input quantities                             | $Dp$ = pressure difference between pump's inlet and outlet [Pa]<br>$V_g$ = geometric displacement, swept volume [m <sup>3</sup> /r]<br>$h_{hm}$ = hydromechanical efficiency []   |
| Pump drive power [W]                         | $P = T \times \omega = \frac{q_v \times Dp}{h_t}$   |
| Input quantities                             | $T$ = pump drive torque [Nm]<br>$\omega$ = angular velocity of pump axle [rad/s]<br>$q_v$ = pump flow [m <sup>3</sup> /s]<br>$Dp$ = pressure difference between pump's inlet and outlet [Pa]<br>$h_t$ = total efficiency [] |
| Rotational velocity of hydraulic motor [r/s] | $n = \frac{q_v \times h_v}{V_g}$  |
| Input quantities                             | $q_v$ = flow rate [m <sup>3</sup> /s]<br>$V_g$ = geometric displacement, swept volume [m <sup>3</sup> /r]<br>$h_v$ = volumetric efficiency []   |
| Motor torque [Nm]                            | $T = \frac{V_g \times Dp \times h_{hm}}{2 \times \rho}$   |
| Input quantities                             | $V_g$ = geometric displacement, swept volume [m <sup>3</sup> /r]<br>$Dp$ = pressure difference between motor's inlet and outlet [Pa]<br>$h_{hm}$ = hydromechanical efficiency []  |
| Motor power [W]                              | $P = q_v \times Dp \times h_t = T \times \omega$  |
| Input quantities                             | $q_v$ = flow rate [m <sup>3</sup> /s]<br>$Dp$ = pressure difference between motor's inlet and outlet [Pa]<br>$h_t$ = total efficiency []<br>$T$ = motor's torque [Nm]<br>$\omega$ = angular velocity of motor axle [rad/s]  |

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|--------------------------------|---|
| Angular velocity<br>[rad/s]    | $\omega = 2\pi n$   |
| Input quantities               | $n$ = rotational velocity [r/s]   |
| Cylinder velocity [m/s]        | $v = \frac{q_{v,in} \eta_v}{A_{in}}$  |
| Input quantities               | $q_{v,in}$ = input flow rate to cylinder [m <sup>3</sup> /s]<br>$A_{in}$ = piston area on the input flow side [m <sup>2</sup> ]<br>$\eta_v$ = volumetric efficiency []  |
| Cylinder force [N]             | $F = (p_{in} A_{in} - p_{out} A_{out}) \eta_{hm}$   |
| Input quantities               | $p_{in}$ = pressure on the input flow side of cylinder [Pa]<br>$p_{out}$ = pressure on the output flow side of cylinder [Pa]<br>$A_{in}$ = piston area on the input flow side [m <sup>2</sup> ]<br>$A_{out}$ = piston area on the output flow side [m <sup>2</sup> ]<br>$\eta_{hm}$ = hydromechanical efficiency []   |
| Cylinder power, mechanical [W] | $P = q_{v,in} (p_{in} - \frac{A_{out}}{A_{in}} p_{out}) \eta_t = F v$   |
| Input quantities               | $q_{v,in}$ = input flow rate to cylinder [m <sup>3</sup> /s]<br>$p_{in}$ = pressure on the input flow side of cylinder [Pa]<br>$p_{out}$ = pressure on the output flow side of cylinder [Pa]<br>$A_{in}$ = piston area on the input flow side [m <sup>2</sup> ]<br>$A_{out}$ = piston area on the output flow side [m <sup>2</sup> ]<br>$\eta_t$ = total efficiency []<br>$F$ = cylinder force [N]<br>$v$ = cylinder velocity [m/s] |
| Cylinder's allowable loading   | $F = \frac{\rho^2 E_m I}{C_n l_R^2}$  |
| Input quantities               | $E_m$ = modulus of elasticity [N/m <sup>2</sup> ]<br>$I$ = area moment of inertia [m <sup>4</sup> ]<br>$C_n$ = safety coefficient []<br>$l_R$ = reduced length [m]  |

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| Nominal volume of pressure accumulator [m <sup>3</sup> ] | $V_1 = \frac{DV}{\frac{p_1}{p_2} - \frac{p_1}{p_3}}$  |
| Input quantities   | <p>DV = fluctuating fluid volume [m<sup>3</sup>]<br/> <p><math>p_1</math> = gas precharge pressure [Pa]<br/> <p><math>p_2</math> = minimum working pressure [Pa]<br/> <p><math>p_3</math> = maximum working pressure [Pa]<br/> <p><math>k</math> = polytropic constant []</p> </p> </p></p></p> |
| Filtration ratio []                                      | $b_x = \frac{N_1}{N_2}$   |
| Input quantities   | <p><math>N_1</math> = number of particles (size <math>x</math>) upstream of filter []<br/> <p><math>N_2</math> = number of particles (size <math>x</math>) downstream of filter []</p> </p>   |
| Filter efficiency []                                     | $S_x = \left(1 - \frac{1}{b_x}\right) \times 100\%$   |
| Input quantities   | <p><math>b_x</math> = filtration ratio for particle size <math>x</math> []</p>  |