

## **CVE 407: STRUCTURAL DESIGN II**

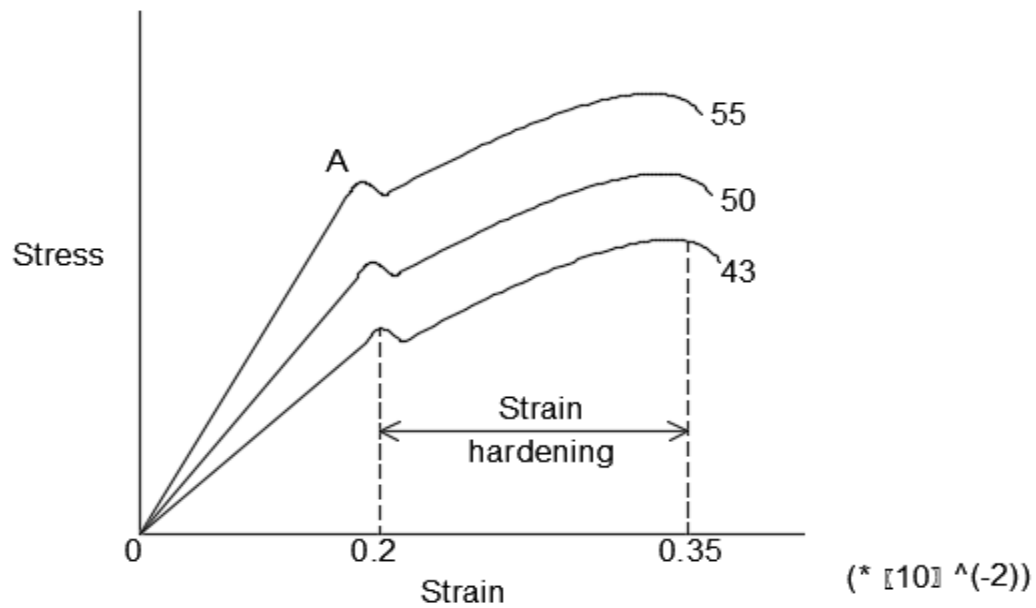
### **COURSE OUTLINE**

- Design of steel structures: Loading of structures, materials. Design of axially loaded members, flexural members, design of connections – bolted, riveted and welded connections
- Limit state philosophy
- Design of structural elements in steel
- Design of special structures: bunkers, silos, chimneys, water tank, steel warehouse, steel bridge and pedestrian bridges

## STRUCTURAL STEEL AND PROPERTIES

### Grades of steel

- Grade 43
- Grade 50
- Grade 55



### Properties of steel

- Durability
- Impact resistance
- Weld ability
- Strength

### Design method

- Elastic design
- Plastic design
- Limit state design

**Elastic design** is a traditional method of design. It describes the steel to be perfectly elastic up to the yield point. In elastic theory, the section is sized so that the permissible stress will not be exceeded. The design is based on BS – 449

**Plastic design** takes into account the behavior of steel past the yield point and the theory is based on finding the load that can cause the structure to collapse. The working load is the collapsed load and it is divided by the factor of safety. This is also permitted by BS – 449

The **limit state design** takes into account the conditions that can make the structure structurally unfit. The design is based on the actual behavior of material and structure in use. There are two types of limit state design, namely:

- Serviceability limit state
- Ultimate limit state

# DESIGN OF STRUCTURAL ELEMENTS

## 1.0 COLUMNS

They are compression members and primarily resist axial load. Most columns are subjected to axial load and moment.

### Classification of cross-section

To prevent local buckling, limiting proportions for flanges and webs in axial compression are given in Table 7 of BS – 5590 Part 1. Check whether section is plastic, compact or semi-compact. Determine the effective length of the column. This depends on the end condition of the column (see Table 24 of the code)

### Slenderness

The slenderness,  $\lambda$  of a column is defined as the ratio of effective length to radius of gyration about relevant axes.

$$\lambda = \frac{\text{Effective length}}{\text{Radius of gyration about relevant axes}} = \frac{L_e}{r}$$

Buckling takes place at the axis with the least radius of gyration  $r = \sqrt{\frac{I}{A}}$

The code also states that for members resisting load other than wind load,  $\lambda$  must not exceed 180

### Compression Resistance

The compression resistance of a strut is defined as:

$$P_c = A_g p_c \quad \text{where } A_g = \text{gross sectional area}$$

$p_c$  = compressive strength obtained from Table 27 A-D of the code

### Design Procedure (A)

1. Determine the effective length of column using Table 24 of the code
2. Determine the minimum possible area

$$A_{min} = \frac{P}{p_y} = \frac{\text{load (P)}}{\text{design strength}}$$

3. Select the section
4. Calculate slenderness ratios

$$\lambda_{xx} = \frac{L_{exx}}{r_{xx}}$$

$$\lambda_{yy} = \frac{L_{eyy}}{r_{yy}}$$

5. Refer to Table 25 for appropriate part of Table 27 A-D
6. Read off the values of  $P_{cx}$  and  $P_{cy}$  (compressive strength)
7. Limiting stress,  $p_c$  is the lower of  $P_{cx}$  and  $P_{cy}$
8. Compute the compressive resistance [ $P_c = A_g p_c$ ]
9. Check;  $\frac{P}{P_c} \leq 1$

### **Design Procedure (B)**

Compression members with axial load  $P$  and moment  $M_x$  and  $M_y$ . This type requires primarily two checks to be carried out.

1. Local capacity check
2. Overall buckling check

In each case, 2 procedures are given:

- A. Simplified approach
- B. More exact approach

#### **A. Simplified Approach**

1. Local capacity check: The members should be checked at point of greatest bending moment and axial load. This is usually at the end, but it could be within the column height if lateral loads are also applied.
  - i. Select a section and classify
  - ii. If section is slender, reduced value of  $P_y$  must be used. The stress reduction factor is obtained from Table 8 of BS – 5950.

iii. Calculate the axial capacity  $P_y = A_g p_y$

iv. Check;  $\frac{P}{P_y} \leq 1$

v. Calculate moment capacities

$$M_{cx} = S_{xx} \cdot p_y \leq 1.2 Z_{xx} \cdot p_y$$

$$M_{cy} = S_{yy} \cdot p_y \leq 1.2 Z_{yy} \cdot p_y$$

Where S = Plastic modulus

Z = Elastic modulus

vi. Check;  $\frac{M_x}{M_{cx}} < 1$ ,  $\frac{M_y}{M_{cy}} < 1$

vii. Check;

$$\frac{P}{P_y} + \frac{M_x}{M_{cx}} + \frac{M_y}{M_{cy}} \leq 1$$

## 2. Overall buckling check

i. Decide upon effective length using Table 24

ii. Calculate slenderness ratios

$$\lambda_{xx} = \frac{L_{exx}}{r_{xx}}$$

$$\lambda_{yy} = \frac{L_{eyy}}{r_{yy}}$$

iii. Refer to Table 25 for appropriate part of Table 27

iv. Read off the values of  $P_{cx}$  and  $P_{cy}$  (compressive strength)

v. The compressive stress,  $p_c$  is the lower of  $P_{cx}$  and  $P_{cy}$

vi. Compressive resistance,  $P_c = A_g p_c$

vii. Check;  $\frac{P}{A_g p_c} = \frac{P}{P_c} \leq 1$

viii. Calculate  $\beta = \frac{M_{xmin}}{M_{xmax}}$

ix. Read off “m” from Table 18 and calculate  $mM_{xmax}$

x. Similarly, about y-y axis calculate  $\beta = \frac{M_{ymin}}{M_{ymax}}$ , then calculate  $mM_{ymax}$

- xi. For selected section, read off the value of “u” and “x” and calculate  $\frac{\lambda}{x}$
- xii. Read off the value of “v” from Table 14 and the value of “ $p_b$ ” from Table 11
- xiii. Calculate buckling resistance from the equation  $M_b = S_{xx} \cdot p_b$
- xiv. Check;

$$\frac{P}{P_c} + \frac{mM_x}{M_b} + \frac{mM_y}{p_y \cdot Z_{yy}} \leq 1$$

## B. Exact Approach

### 1. Local capacity check

- i. Select and classify the section
- ii. If the section is neither plastic nor compact, simplified approach should be used
- iii. Obtain values of reduced moment capacities  $M_{rx}$  and  $M_{ry}$  from published tables in handbook
- iv. Choose values of  $Z_1$  and  $Z_2$  from BS – 5950 plus 4.8.2
- v. Check;

$$\left(\frac{M_x}{M_{rx}}\right)^{Z_1} + \left(\frac{M_y}{M_{ry}}\right)^{Z_2} \leq 1$$

### 2. Overall buckling check

- i. Decide upon the effective length
- ii. Calculate slenderness ratios

$$\lambda_{xx} = \frac{L_{exx}}{r_{xx}}$$

$$\lambda_{yy} = \frac{L_{eyy}}{r_{yy}}$$

- iii. Refer to Table 25 for appropriate part of Table 27
- iv. Read off the values of  $P_{cx}$  and  $P_{cy}$
- v. Calculate compressive resistance,  $P_{cx} = A_g p_c$   
 $P_{cy} = A_g p_y$
- vi. Calculate moment capacities

$$M_{cx} = S_{xx} \cdot p_y \leq 1.2 \cdot Z_{xx} \cdot p_y$$

$$M_{cy} = S_{yy} \cdot p_y \leq 1.2 \cdot Z_{yy} \cdot p_y$$

- vii. Calculate  $\beta = \frac{M_{xmin}}{M_{xmax}}$
- viii. Read off the value of “m” from Table 18 and calculate  $mM_{xmax}$
- ix. Similarly, calculate  $\beta = \frac{M_{ymin}}{M_{ymax}}$ , then calculate  $mM_{ymax}$
- x. Read off the value of “u” and “x” from section handbook and calculate  $\frac{\lambda}{x}$
- xi. Read off the value of “v” from Table 14
- xii. Read off the value of “ $p_b$ ” from Table 11
- xiii. Calculate buckling moment,  $M_b = S_{xx} \cdot p_b$
- xiv. Also, calculate

$$M_{ax} = M_{cx} \cdot \frac{(1 - P/P_{cx})}{(1 + 0.5P/P_{cx})}$$

And,  $M_{ax} = M_b \cdot (1 - P/P_{cy})$  (The lesser of the two is  $M_{ax}$ )

$$M_{ay} = M_{cy} \cdot \frac{(1 - P/P_{cy})}{(1 + 0.5P/P_{cy})}$$

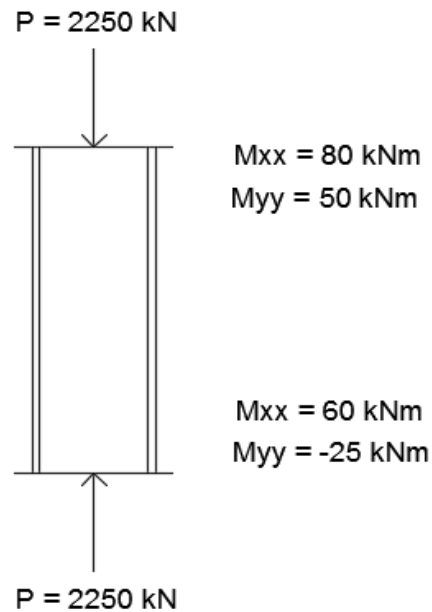
- xv. Final check;

$$\frac{mM_x}{M_{ax}} + \frac{mM_y}{M_{ay}} \leq 1$$



### EXAMPLE 1

A steel column of effective length of 5.2m is subjected to end moments on both axes according to the diagram below. Find a suitable universal column that will be required to carry the load P. Use grade 43 steel and assume thickness is greater than 16mm.



### Solution

$$T > 16\text{mm}; p_y = 265 \text{ N/mm}^2$$

$$A_{min} = \frac{P}{p_y} = \frac{2250 * 10^3}{265} = 8490.56 \text{ mm}^2$$

$$A_{min} = 84.91 \text{ cm}^2$$

Try 356 \* 368 \* 177 UC

$$A = 226 \text{ cm}^2$$

$$Z_{yy} = 1102 \text{ cm}^3$$

$$x = 15$$

$$r_{xx} = 15.9 \text{ cm}$$

$$S_{xx} = 3455 \text{ cm}^3$$

$$T = 23.8 \text{ mm}$$

$$r_{yy} = 9.54 \text{ cm}$$

$$S_{yy} = 1671 \text{ cm}^3$$

$$b/T = 7.83$$

$$Z_{xx} = 3103 \text{ cm}^3$$

$$u = 0.844$$

### Classify section

$$\varepsilon = \left(\frac{275}{p_y}\right)^{0.5} = \left(\frac{275}{265}\right)^{0.5} = 1.0187$$

$$8.5\varepsilon = 8.5 * 1.0187 = 8.66$$

$$8.5\varepsilon > \frac{b}{T} \text{ (section is plastic)}$$

### Local capacity check

$$\text{- Axial capacity, } P_y = A_g p_y = \frac{226 * 265 * 10^2}{10^3} = 5989 \text{ kN}$$

$$\text{Check 1; } \frac{P}{P_y} \leq 1$$

$$\Rightarrow \frac{2250}{5989} = 0.38 \leq 1 \text{ (section is O.K.)}$$

- Moment capacities

$$M_{cx} = S_{xx} \cdot p_y \leq 1.2 \cdot Z_{xx} \cdot p_y$$

$$M_{cy} = S_{yy} \cdot p_y \leq 1.2 \cdot Z_{yy} \cdot p_y$$

$$M_{cx} = \frac{3455 * 265 * 10^3}{10^6} \leq \frac{1.2 * 3103 * 265 * 10^3}{10^6}$$

$$M_{cx} = 915.58 \text{ kNm} \leq 986.75 \text{ kNm}$$

$$\therefore M_{cx} = 915.58 \text{ kNm}$$

$$M_{cy} = \frac{1671 * 265 * 10^3}{10^6} \leq \frac{1.2 * 1102 * 265 * 10^3}{10^6}$$

$$M_{cy} = 442.82 \text{ kNm} \leq 350.44 \text{ kNm}$$

$$\therefore M_{cy} = 350.44 \text{ kNm}$$

$$\text{Check 2; } \frac{P}{P_y} + \frac{M_x}{M_{cx}} + \frac{M_y}{M_{cy}} \leq 1$$

$$\Rightarrow 0.38 + \frac{80}{915.58} + \frac{60}{350.44} = 0.64 < 1 \quad (\text{section is O.K.})$$

Overall buckling check

$$l_{exx} = l_{eyy} = 5.2 \text{ m} = 520 \text{ m}$$

$$\lambda_{xx} = \frac{L_{exx}}{r_{xx}} = \frac{520}{15.9} = 32.7$$

$$\lambda_{yy} = \frac{L_{eyy}}{r_{yy}} = \frac{520}{9.54} = 54.51$$

$$P_{cx} \Rightarrow 30 \text{ --- 253}$$

$$32.7 \text{ --- } x$$

$$35 \text{ --- 247}$$

$$\frac{35 - 30}{32.7 - 30} = \frac{247 - 253}{x - 253}$$

$$\frac{5}{2.7} = \frac{-6}{x - 253}$$

$$5x = -16.2 + 1265$$

$$x = 249.76$$

$$\therefore P_{cx} = 249.76 \text{ N/mm}^2$$

$$P_{cy} \Rightarrow 54 \text{ --- 206}$$

$$54.51 \text{ --- } x$$

$$56 \text{ --- 202}$$

$$\frac{56 - 54}{54.51 - 54} = \frac{202 - 206}{x - 206}$$

$$\frac{2}{0.51} = \frac{-4}{x - 206}$$

$$2x = -2.04 + 412$$

$$x = 204.98$$

$$\therefore P_{cy} = 204.98 \text{ N/mm}^2$$

$$\therefore P_c = 204.98 \text{ N/mm}^2$$

- Compressive resistance,  $P_c = A_g p_c = \frac{226 * 204.98 * 10^2}{10^3} = 4632.548 \text{ kN}$

Check 3;  $\frac{P}{P_c} \leq 1$

$$\Rightarrow \frac{2250}{4632.548} = 0.49 < 1 \quad (\text{section is O.K.})$$

$$\beta = \frac{M_{min}}{M_{max}}$$

$$\beta_x = \frac{M_{xmin}}{M_{xmax}} = \frac{60}{80} = 0.75$$

$$m \Rightarrow 0.7 \text{ ----- } 0.85$$

$$0.75 \text{ ----- } x$$

$$0.8 \text{ ----- } 0.90$$

$$\frac{0.8 - 0.7}{0.75 - 0.7} = \frac{0.9 - 0.85}{x - 0.85}$$

$$\frac{0.1}{0.05} = \frac{0.05}{x - 0.85}$$

$$0.1x = 2.5 * 10^{-3} + 0.085$$

$$x = 0.875$$

$$\therefore m = 0.875$$

$$\Rightarrow mM_{xmax} = 0.875 * 80 = 70 \text{ kNm}$$

$$\beta_y = \frac{M_{ymin}}{M_{ymax}} = \frac{-25}{50} = -0.5$$

$$\therefore m = 0.43$$

$$\Rightarrow mM_{y_{max}} = 0.43 * 50 = 21.5 \text{ kNm}$$

$$\frac{\lambda}{x} = \frac{54.51}{15} = 3.634$$

$$v \Rightarrow 3.5 \text{ --- } 0.89$$

$$3.634 \text{ --- } x$$

$$4.0 \text{ --- } 0.86$$

$$\frac{4 - 3.5}{3.634 - 3.5} = \frac{0.86 - 0.89}{x - 0.89}$$

$$\frac{0.5}{0.134} = \frac{-0.03}{x - 0.89}$$

$$0.5x = -4.02 * 10^{-3} + 0.445$$

$$x = 0.88196$$

$$\therefore v = 0.88196$$

$$\lambda_{LT} = nuv\lambda = 1 * 0.844 * 0.88196 * 54.51 = 40.58$$

$$p_b \Rightarrow 40 \text{ --- } 254$$

$$40.58 \text{ --- } x$$

$$45 \text{ --- } 242$$

$$\frac{45 - 40}{40.58 - 40} = \frac{242 - 254}{x - 254}$$

$$\frac{5}{0.58} = \frac{-12}{x - 254}$$

$$5x = -6.96 + 1270$$

$$x = 252.608$$

$$\therefore p_b = 252.608 \text{ N/mm}^2$$

$$\Rightarrow M_b = S_{xx} \cdot p_b = \frac{3455 * 252.608 * 10^3}{10^6} = 827.76 \text{ kNm}$$

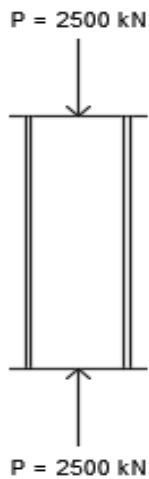
$$\Rightarrow p_y \cdot Z_{yy} = \frac{265 * 1102 * 10^3}{10^6} = 292.03 \text{ kNm}$$

$$\text{Final check; } \frac{P}{P_c} + \frac{mM_x}{M_b} + \frac{mM_y}{p_y \cdot Z_{yy}} \leq 1$$

$$\Rightarrow 0.49 + \frac{70}{827.76} + \frac{21.5}{292.03} = 0.65 < 1 \quad (\text{section is O.K.})$$

## EXAMPLE 2

A universal column section is required to resist an axial load of 2500 kN. The effective length about both axes is 6.2 m. Use grade 50 steel and select a suitable section. Assume  $T < 16$  mm.



### Solution

$$T < 16\text{mm}; p_y = 355 \text{ N/mm}^2$$

$$A_{min} = \frac{P}{p_y} = \frac{2500 * 10^3}{355} = 7042.25 \text{ mm}^2$$

$$A_{min} = 70.4 \text{ cm}^2$$

Try 254 \* 254 \* 167 UC

$$r_{xx} = 11.9 \text{ cm} \quad r_{yy} = 6.81 \text{ cm} \quad A = 213 \text{ cm}^2$$

$$T = 31.7 \text{ mm} \quad \frac{b}{T} = 4.18$$

Classify section

$$\varepsilon = \left( \frac{275}{p_y} \right)^{0.5} = \left( \frac{275}{355} \right)^{0.5} = 0.88$$

$$8.5\varepsilon = 8.5 * 0.88 = 7.48$$

$$8.5\varepsilon > \frac{b}{T} \text{ (section is plastic)}$$

Local capacity check

$$\text{Axial capacity, } P_y = A_g p_y = \frac{213 * 355 * 10^2}{10^3} = 7561.5 \text{ kN}$$

$$\text{Check; } \frac{P}{P_y} = \frac{2500}{7561.5} = 0.33 \leq 1 \text{ (section is O.K.)}$$

Overall buckling check

$$l_{exx} = l_{eyy} = 6.2 \text{ m}$$

$$\lambda_{xx} = \frac{L_{exx}}{r_{xx}} = \frac{620}{11.9} = 52.1$$

$$\lambda_{yy} = \frac{L_{eyy}}{r_{yy}} = \frac{620}{6.81} = 91.0$$

$$P_{cx} = 293 \text{ N/mm}^2 \text{ (Interpolation)}$$

$$P_{cy} = 178.5 \text{ N/mm}^2 \text{ (Interpolation)}$$

$$\therefore p_c = 178.5 \text{ N/mm}^2 \text{ (lower of } P_{cx} \text{ and } P_{cy})$$

$$\text{Compressive resistance, } P_c = A_g p_c = \frac{213 * 178.5 * 10^2}{10^3} = 3802.1 \text{ kN}$$

$$\text{Check; } \frac{P}{P_c} = \frac{2500}{3802.1} = 0.66 \leq 1 \text{ (section is O.K.)}$$

## 2.0 BEAMS

Beams span between supports to carry lateral load which are resisted by bending and shear. However, deflections and local stresses are also important. Some beams may have full lateral restraint while others may not.

### **Beams with full lateral restraint**

The design procedures include:

1. Calculate ultimate shear force,  $F_v$  and bending moment,  $M$  based on factor load
2. Determine the plastic modulus,  $S = \frac{M}{p_y}$
3. Select a section
4. Calculate shear capacity,  $P_v = 0.6t.D.p_y \not\leq F_v$
5. Check deflection due to un-factored imposed load (Table 5 of BS – 5950)
6. Where the beam has bend bearing, it may be necessary to check web bearing and buckling for very short span beams with heavy load. With high shear associated with the design moment, e.g. cantilever and short span beams with concentrated load such that  $F_v > 0.6P_v$ . It is necessary to check the moment capacity,  $M_c = p_y(S - S_v.P_i) \not\leq M$

$$S_v = \frac{t.D^2}{4}$$

$$P_i = \frac{2.5F_v}{P_v} - 1.5$$

### **Beams without full lateral restraint**

Check for lateral torsional buckling and follow the design procedure below:

1. Calculate plastic modulus,  $S = \frac{M}{p_y}$  and choose a trial section
2. Determine equivalent uniform moment,  $\bar{M}$  when  $\bar{M} = mM_a$ . Where  $M_a$  is the design moment at section considered, and  $m$  is the equivalent uniform moment factor from Table 13 of the code
3. Determine effective length,  $L_e$  between restraints
4. Determine equivalent slenderness ratio,  $\lambda_{LT} = nuv\lambda$ .



Where  $n$  = slenderness correction factor from Table 13

$u$  = buckling parameters

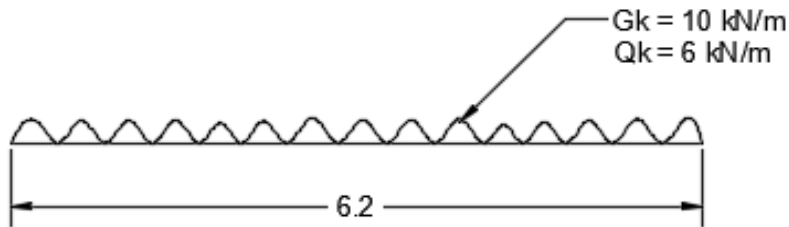
$v$  = slenderness factor from Table 14

$\lambda$  = slenderness ratio =  $\frac{L_e}{\text{radius of gyration (y-axis)}}$

5. Determine design stress,  $p_b$  from Table 11
6. Check  $M_b = S_x \cdot p_b > \bar{M}$
7. Check for shear and deflection

### EXAMPLE 1

Consider the steel beam below:



Use grade 43 steel

#### Solution

$T < 16 \text{ mm}$

$$p_y = 275 \text{ N/mm}^2$$

#### Loading

$$DL = 1.4G_k + 1.6Q_k = (1.4 * 10) + (1.6 * 6) = 23.6 \text{ kN/m}$$

$$\text{Bending moment, } M = \frac{wl^2}{8} = \frac{23.6 * 6.2^2}{8} = 113.4 \text{ kNm}$$

$$\text{Shear force, } F_v = \frac{wl}{2} = \frac{23.6 * 6.2}{2} = 73.2 \text{ kN}$$

Plastic modulus,  $S = \frac{M}{p_y} = \frac{113.4 * 10^6}{275 * 10^3} = 412.3 \text{ cm}^3$

Try 356 \* 127 \* 39 kg/m UB

$S_x = 659 \text{ cm}^3$        $D = 353.4 \text{ mm}$        $t = 6.6 \text{ mm}$        $I_{xx} = 10170 \text{ cm}^4$

$T = 10.7 \text{ mm}$        $\frac{b}{T} = 5.89$

Classify section

$\varepsilon = \left(\frac{275}{p_y}\right)^{0.5} = \left(\frac{275}{275}\right)^{0.5} = 1$

$8.5\varepsilon = 8.5 * 1 = 8.5$

$8.5\varepsilon > \frac{b}{T}$  (section is plastic)

Shear capacity,  $P_v = 0.6t.D.p_y = \frac{0.6*6.6*353.4*275}{10^3} = 384.9 \text{ kN} > F_v$  (section is O.K.)

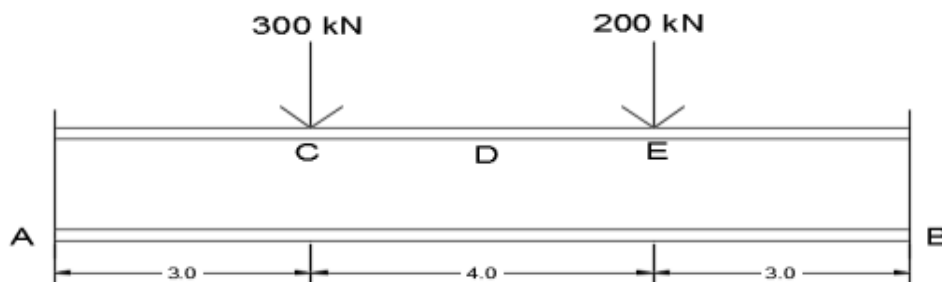
Deflection,  $\delta = \frac{5Q_k L^4}{384EI} = \frac{5*6*6.2^4*10^5}{384*10170*205} = 5.5 \text{ mm}$

Limiting deflection =  $\frac{\text{span}}{360} = \frac{6200}{360} = 17.2 \text{ mm} > \delta$  (section is O.K.)

**EXAMPLE 2**

Consider the arrangement of the load below and select a suitable section for the UI section.

Use grade 50 steel



### Solution

$$T > 16 \text{ mm}$$

$$p_y = 340 \text{ N/mm}^2$$

Assume beam is restrained at loads

$$\Sigma M_A = 0$$

$$-10R_B + (300 * 3) + (200 * 7) = 0$$

$$R_B = 230 \text{ kN}$$

$$R_A + R_B = 300 + 200$$

$$R_A = 500 - 230 = 270 \text{ kN}$$

$$\therefore F_v = 270 \text{ kN}$$

$$SF_A = 270 \text{ kN}$$

$$SF_C = 270 - 300 = -30 \text{ kN}$$

$$SF_D = -30 \text{ kN}$$

$$SF_E = -30 - 200 = -230 \text{ kN}$$

$$SF_B = -230 + 230 = 0$$

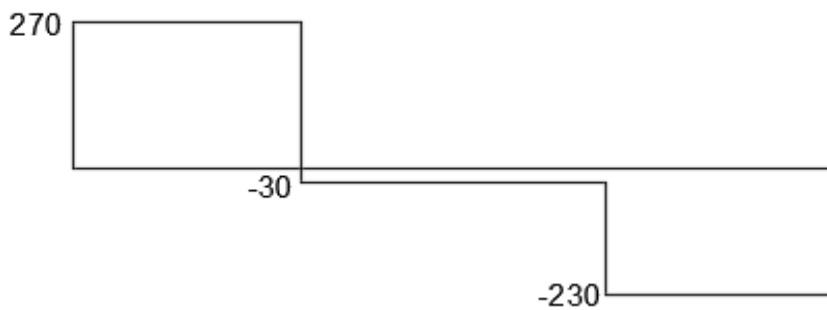
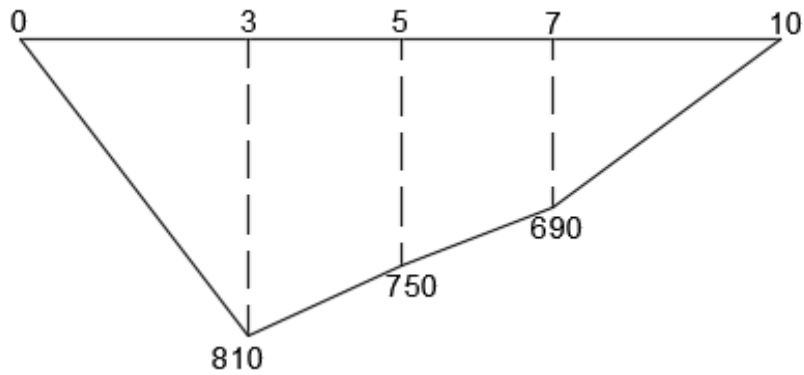
$$SF_{equ} = R_A - 300 - 200$$

$$M_{equ} = 270x - 300(x - 3) - 200(x - 7)$$

$$\text{at } x = 3, M_1 = 270(3) = 810 \text{ kNm}$$

$$\text{at } x = 5, M_2 = 270(5) - 300(5 - 3) = 750 \text{ kNm}$$

$$\text{at } x = 7, M_3 = 270(7) - 300(7 - 3) = 690 \text{ kNm}$$



Plastic modulus, 
$$S = \frac{M}{p_y} = \frac{810 * 10^6}{340 * 10^3} = 2382.4 \text{ cm}^3$$

Try 610 \* 229 \* 125 kg/m UB

$D = 612.2 \text{ mm}$

$\frac{b}{T} = 5.84$

$S_x = 3676 \text{ cm}^3$

$t = 11.9 \text{ mm}$

$u = 0.873$

$r_{yy} = 4.97 \text{ cm}$

$T = 19.6 \text{ mm}$

$x = 34.1$

$z_x = 3221 \text{ cm}^3$

Classify section

$$\epsilon = \left(\frac{275}{p_y}\right)^{0.5} = \left(\frac{275}{340}\right)^{0.5} = 0.899$$

$8.5\epsilon = 8.5 * 0.899 = 7.6$

$8.5\epsilon > \frac{b}{T}$  (section is plastic)

Shear capacity,  $P_v = 0.6t.D.p_y = \frac{0.6*11.9*612.2*340}{10^3} = 1486.2 \text{ kN} > F_v$  (section is O.K. in shear)

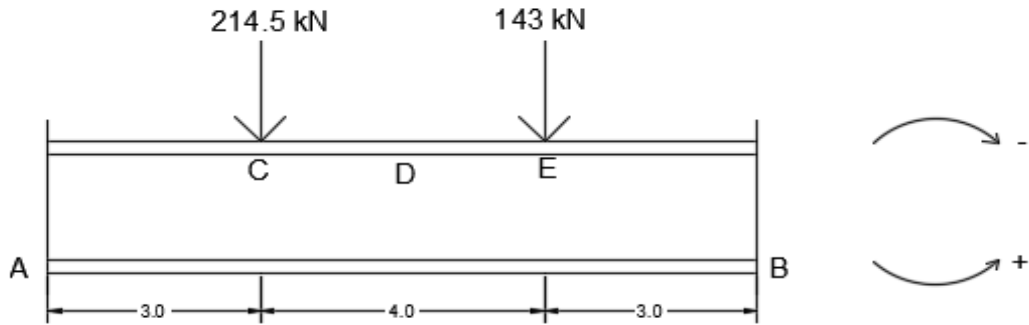
$0.6P_v = 0.6 * 1486.2 = 891.7 \text{ kN} > F_v$  (section is O.K.)

Description	Span AC	Span CE	Span EB
$\beta = \frac{M_{min}}{M_{max}}$	0	0.85	0
<b>m (Table 18)</b>	0.57	0.925	0.57
$\bar{M} = mM_{max}$	461.7	749.25	393.3
$l_e$	3	4	3
$\lambda = \frac{L_{eyy}}{r_{yy}}$	60.36	80.48	60.37
$\lambda/x$	1.77	2.36	1.77
<b>v (Table 14)</b>	0.97	0.94	0.97
$\lambda_{LT} = nuv\lambda$	51.11	66.04	51.11
<b><math>p_b</math>(Table 11)</b>	279	228.8	279
$M_b = S_x \cdot p_b$	1025.6	841.07	1025.6
$M_b - \bar{M}$	563.9	91.82	632.3

Since  $M_b - \bar{M}$ , section is adequate

Check for deflection

71.5% of load is used



$$\Sigma M_B = 0$$

$$(R_A * 10) - (214.5 * 7) - (143 * 3) = 0$$

$$R_A = 193.05 \text{ kN}$$

$$R_A + R_B = 214.5 + 143$$

$$R_B = 357.5 - 193.05 = 164.45 \text{ kN}$$

$$M_{equ} = 193.05x - 214.5(x - 3) - 143(x - 7)$$

$$EI \frac{d^2y}{dx^2} = -M$$

$$EI \frac{d^2y}{dx^2} = -193.05x + 214.5(x - 3) + 143(x - 7)$$

$$EI \frac{dy}{dx} = -\frac{193.05x^2}{2} + \frac{214.5(x - 3)^2}{2} + \frac{143(x - 7)^2}{2} + A$$

$$EI(y) = -\frac{193.05x^3}{6} + \frac{214.5(x - 3)^3}{6} + \frac{143(x - 7)^3}{6} + Ax + B$$

at  $x = l, l = 10\text{m}, y = 0, B = 0$

$$EI(0) = -\frac{193.05l^3}{6} + \frac{214.5(l - 3)^3}{6} + \frac{143(l - 7)^3}{6} + Al + 0$$

$$0 = -\frac{193.05(10)^3}{6} + \frac{214.5(10 - 3)^3}{6} + \frac{143(10 - 7)^3}{6} + A(10)$$

$$0 = -32175 + 12262.25 + 643.5 + 10A$$

$$10A = 19269.25$$

$$A = 1926.93 \text{ m}^2$$

at  $l = 3\text{m}$

$$EI(y) = -\frac{193.05(3)^3}{6} + 1926.93(3)$$

$$y = \frac{4912.065}{EI} = \frac{4912.065 * 10^9}{205 * 98610 * 10^4} = 24.3 \text{ mm}$$

at  $l = 5\text{m}$

$$EI(y) = -\frac{193.05(5)^3}{6} + \frac{214.5(5-3)^3}{6} + 1926.93(5)$$

$$y = \frac{5898.775}{EI} = \frac{5898.775 * 10^9}{205 * 98610 * 10^4} = 29.18 \text{ mm}$$

at  $l = 7\text{m}$

$$EI(y) = -\frac{193.05(7)^3}{6} + \frac{214.5(7-3)^3}{6} + 1926.93(7)$$

$$y = \frac{4740.485}{EI} = \frac{4740.485 * 10^9}{205 * 98610 * 10^4} = 23.45 \text{ mm}$$

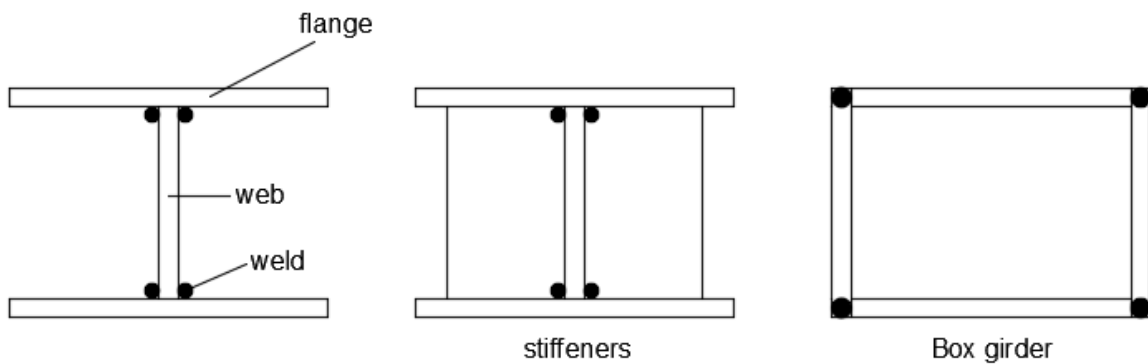
$$\delta_{max} = \frac{span}{360} = \frac{10000}{360} = 27.78 \text{ mm}$$

$y < \delta_{max}$  (section is adequate)

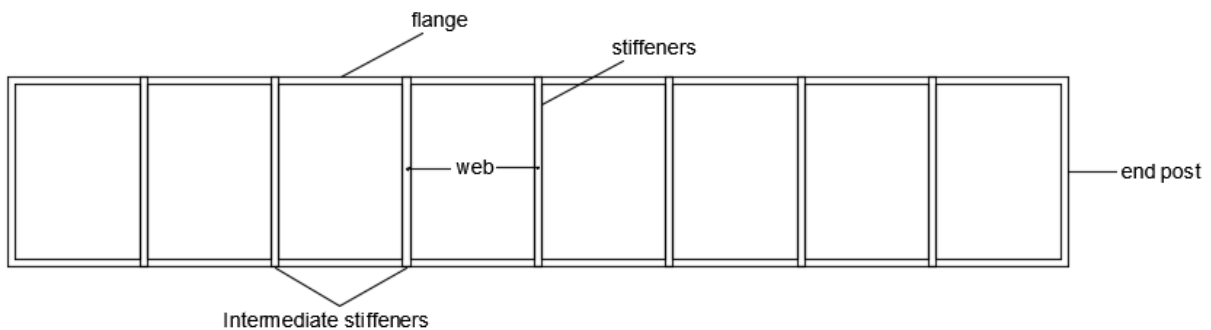
### 3.0 PLATE GIRDER DESIGN

Plate girder are used to carry larger loads over longer spans than are possible with universal or compound beams. Plate girders are constructed by welding steel plates together to form I-section. A closed section is termed a box girder. The web of a plate girder is relatively thin and stiffeners are required either to prevent buckling due to compression from bending and shear or to promote tension field action depending on the design method used.

Stiffeners are also required at load point and at supports. Depth is usually  $\frac{1}{10}$  to  $\frac{1}{12}$  of span and breadth of flange plate is usually  $\frac{1}{3}$  of the depth.



Typical Sections



Elevation of plate girder

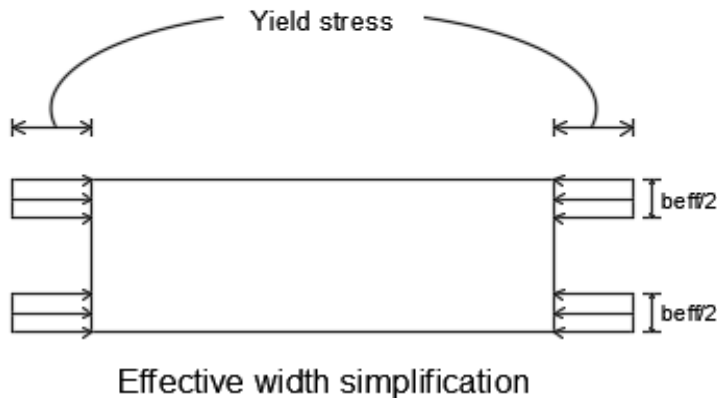
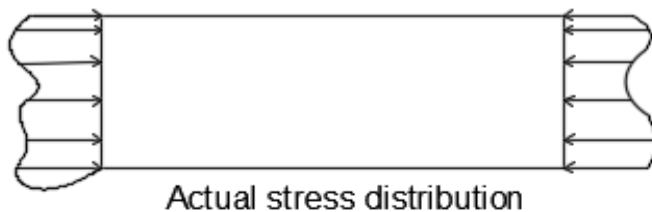


## Post-buckling strength of plates

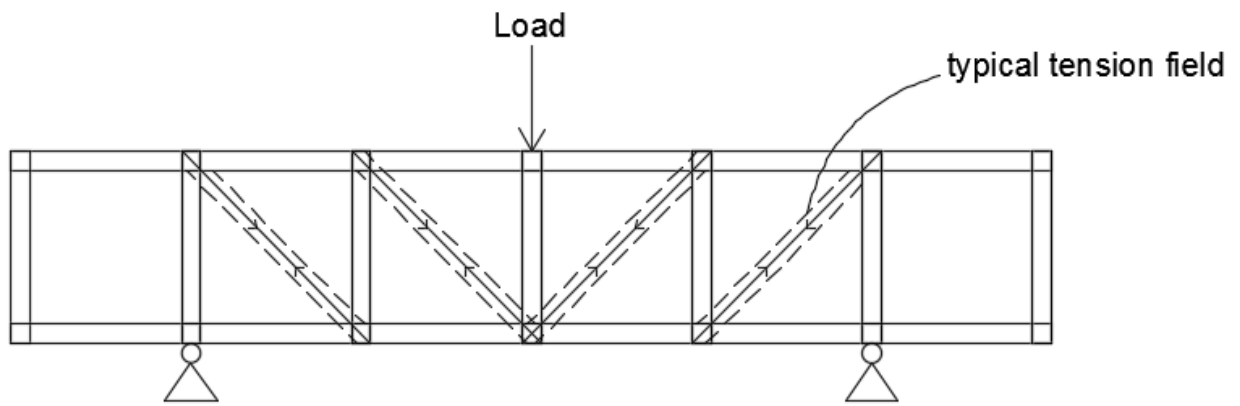
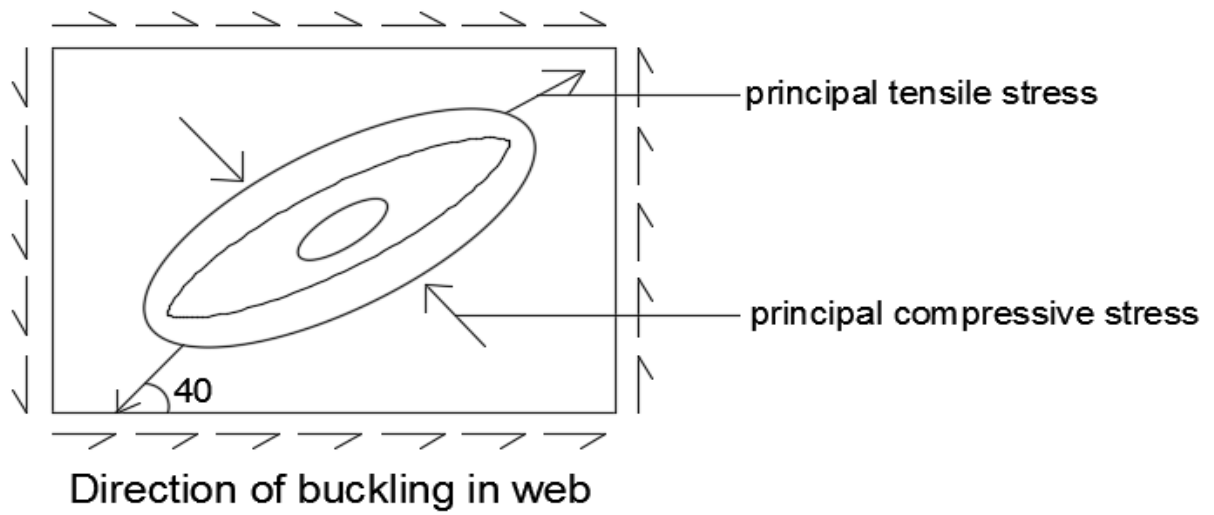
1. Plates in compression: Once a plate in compression start buckling, there is a re-distribution of stress. The outer part of the plate can support more load following buckling of the center portion. The behavior can be approximated by assuming that the load is carried by strips at the edges while the central region carries more load. The load is considered to be carried on an effective width given by;

$$\frac{b_{eff}}{b} = \sqrt{\frac{P_{cx}}{P_y}} \left( 1 - 0.22 \sqrt{\frac{P_{cr}}{P_y}} \right)$$

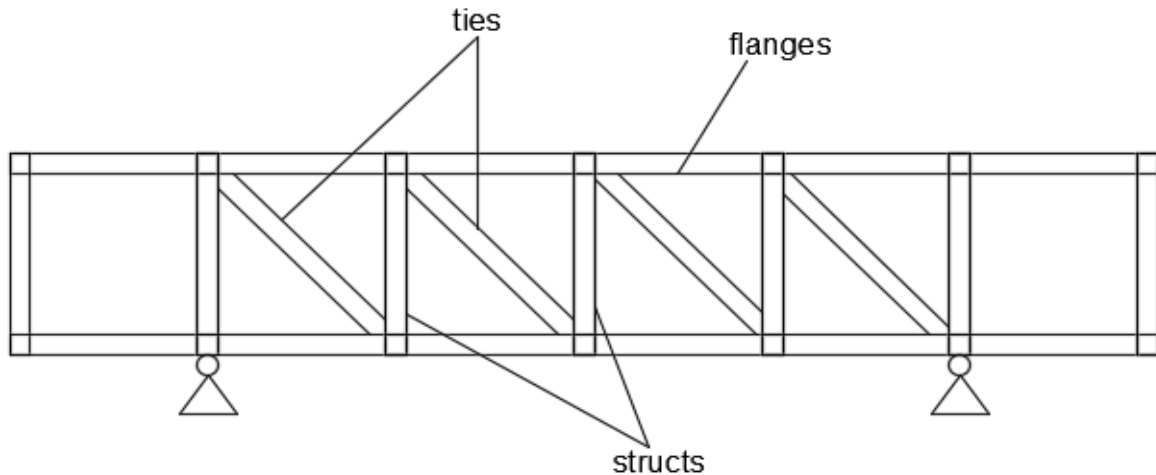
Then,  $P_y = p_y \cdot b_{eff} \cdot t$



2. Plates in edge bending: These plates sustain load in excess of that causing buckling. Longitudinal stiffeners in the compression region are very effective in increasing the load that can be carried. Such stiffeners are commonly provided on deep plate girders used in bridges. A stiffener increases the load carrying capacity in a section.
3. Plates in shear (tension field action): In the formation of buckling as shown below



Tension field action as a result of transverse stiffeners in individual sub-panel



### **Types of stiffeners**

1. **Intermediate stiffeners**: They divide the web into panels and prevent it from buckling. They also resist forces from tension field action if utilized and possible external loads.
2. **Load bearing stiffeners**: They are required at all points where substantial loads are applied and at supports to prevent local buckling and crushing of the web.
3. **End post stiffeners**: At the extreme end of the girder are the end posts. A single end post act as load bearing stiffeners and as support elements at the end of a member.
4. **Double stiffeners**: They are used in carrying vertical reaction from the girder.

### **Design and procedure of a plate girder**

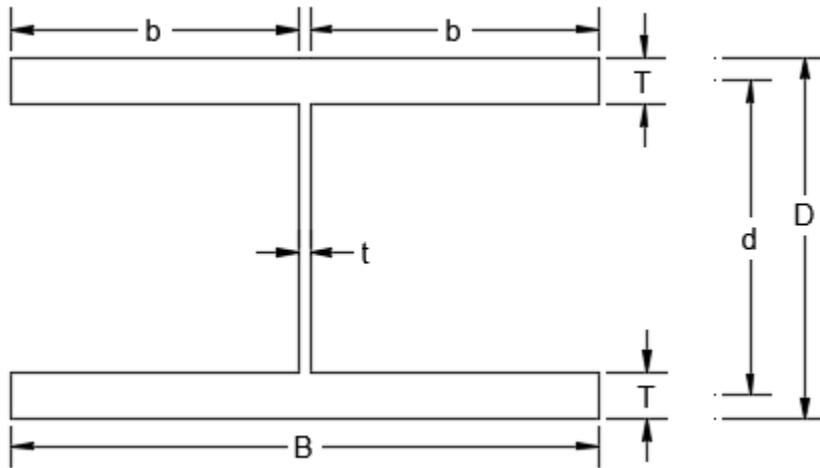
A.

1. Select depth of girder, i.e.  $\frac{1}{10}$  to  $\frac{1}{12}$  of span
2. Calculate the breadth of flanges =  $\frac{\text{depth}}{3}$
3. Calculate the flange area,  $A_f = \frac{M_{max}}{\text{Depth} \cdot p_y}$

B.

1. **Design using optimum chart method**: The optimum depth is based on minimum area of cross-section considered which is derived as follows:

$d_o = d = \text{distance between centers of flanges}$



$$A_f = 2BT$$

$$A_w = t(D - 2T)$$

$$d_o = D - 2T$$

$$R = \frac{d_o}{t} \text{ (ratio of depth to the thickness)}$$

$$t = \frac{d_o}{R}$$

Plastic modulus,  $S = A_f \cdot d_o$

$$A_f = \frac{S}{d_o} \text{ ----- (1)}$$

$$A_w = d_o \cdot t \text{ ----- (2)}$$

$$A_w = \frac{d_o \cdot d_o}{R} = \frac{d_o^2}{R} \text{ ----- (3)}$$

$$A = A_f + A_w$$

$$A = \frac{2S}{d_o} + \frac{d_o^2}{R}$$

$$\frac{dA}{dd_0} = -\frac{2S}{d_0^2} + \frac{2d_0}{R} = 0$$

$$\frac{2d_0}{R} = \frac{2S}{d_0^2}$$

$$2RS = 2d_0^3$$

$$d_0 = (RS)^{\frac{1}{3}}$$

### Moment capacity

The moment capacity of a plate girder is given by:

- a. If the depth to thickness ratio,  $\frac{d}{t} < 63\varepsilon$ , the moment capacity is determined from;

$$M_c = p_y \cdot S_x = 1.2p_y Z_x$$

- b. If  $\frac{d}{t} > 63\varepsilon$ , then  $M_c = BT(d + T) \cdot p_y = S_x \cdot p_y$

### Shear capacity

- a. To prevent damage in handling, stiffeners spacing is given by  $a > d$ ,  $t \geq \frac{d}{250}$ ;

$a < d$ ,  $t \geq \frac{d}{250} \left(\frac{a}{d}\right)^{0.5}$ .  $a$  = spacing of the stiffeners. The closer the stiffeners, the better the bearing capacity.

- b. To avoid flange buckling due to web, stiffeners spacing is given by  $a \leq 1.5d$ ,  $t \geq$

$\frac{d}{250} \left(\frac{p_{yf}}{455}\right)^{0.5}$ . Where  $p_{yf}$  = design strength of compression flange

### Design of web for strength

- a. Design without tension field action. Design of shear buckling resistance is given by;

$V_{cr} = q_{cr} \cdot d \cdot t$        $q_{cr}$  = critical shear strength in Table 21 A-D and it depends on the ratio of

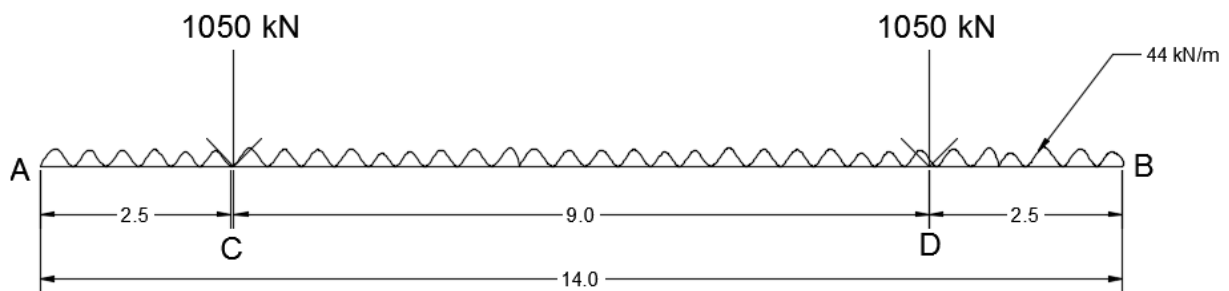
$$a - d \left( \frac{a}{d} \right)$$

b. Design using tension field action. Shear buckling resistance is given by;  $V_b = q_b \cdot d \cdot t$

$q_b = \text{Basic shear strength in table 27 A - D}$

### EXAMPLE 1

A simply supported plate girder has a span of 14m and carries two concentrated loads on top of the flange at 2.5m from each end and consisting of 350 kN dead load and 350 kN life load. In addition, it carries a UDL of 20 kN/m as dead load which include self-weight and an imposed load of 10 kN/m. Assume that the compression flange is fully restrained laterally and the girder is supported on heavy stiffened bracket at each end. Design using grade 43 steel.



### Solution

$$T > 40 \text{ mm}$$

$$p_y = 245 \text{ N/mm}^2$$

$$DL = 1.4G_k + 1.6Q_k$$

$$\text{For conc. load} = (1.4 * 350) + (1.6 * 350) = 1050 \text{ kN}$$

$$\text{For UDL} = (1.4 * 20) + (1.6 * 10) = 44 \text{ kN/m}$$

$$\Sigma M_B = 0$$

$$(R_A * 14) - (1050 * 11.5) - (1050 * 2.5) - (44 * 14 * 14/2) = 0$$

$$R_A = \frac{19012}{14} = 1358 \text{ kN}$$

$$R_A + R_B = 1050 + 1050 + (44 * 14)$$

$$R_B = 2716 - 1358 = 1358 \text{ kN}$$

$$SF_{equ} = 1358 - 44x - 1050 - 1050$$

$$BM_{equ} = 1358x - \frac{44x^2}{2} - 1050(x - 2.5) - 1050(x - 11.5)$$

$$\text{at } x = 2.5$$

$$SF = 1358 - 44(2.5) = 1248 \text{ kN} \Rightarrow 1248 - 1050 = 198 \text{ kN}$$

$$BM = 1358(2.5) - \frac{44(2.5)^2}{2} = 3257.5 \text{ kNm}$$

$$\text{at } x = 7$$

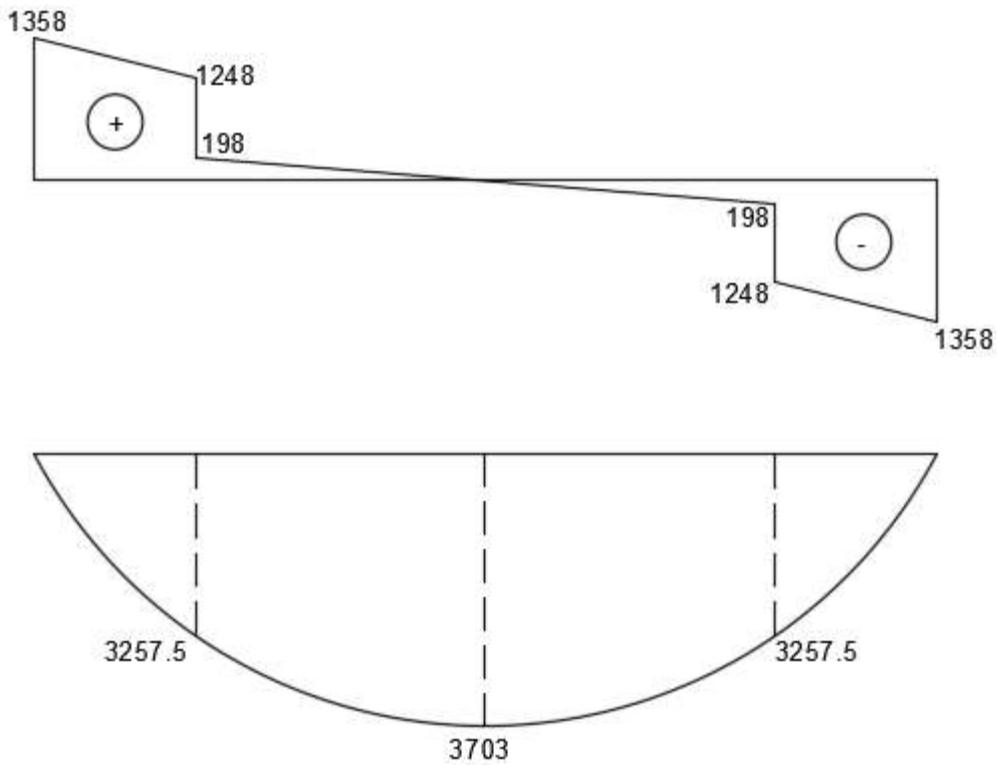
$$SF = 1358 - 44(7) - 1050 = 0$$

$$BM = 1358(7) - \frac{44(7)^2}{2} - 1050(7 - 2.5) = 3703 \text{ kNm}$$

$$\text{at } x = 11.5$$

$$SF = 1358 - 44(11.5) - 1050 = -198 \text{ kN} \Rightarrow -198 - 1050 = -1248 \text{ kN}$$

$$BM = 1358(11.5) - \frac{44(11.5)^2}{2} - 1050(11.5 - 2.5) = 3257.5 \text{ kNm}$$



$$M_{max} = 3703 \text{ kNm}$$

$$F_{max} = 1358 \text{ kN}$$

### Girder section

$$\text{Depth of girder, } D = \frac{\text{span}}{10} = \frac{14000}{10} = 1400 \text{ mm}$$

$$\text{Breadth of girder, } B = \frac{D}{3} = \frac{1400}{3} = 466.7 \text{ mm} \Rightarrow B \approx 500 \text{ mm}$$

$$\text{Flange area, } A_f = \frac{M}{D \cdot p_y} = \frac{3703 \cdot 10^6}{1400 \cdot 245} = 10795.9 \text{ mm}^2$$

$$\text{Assume, } A_f = 2BT = 2 * 500 * 40 = 40000 \text{ mm}^2$$

$$t = 10 \text{ mm (use if not given)}$$

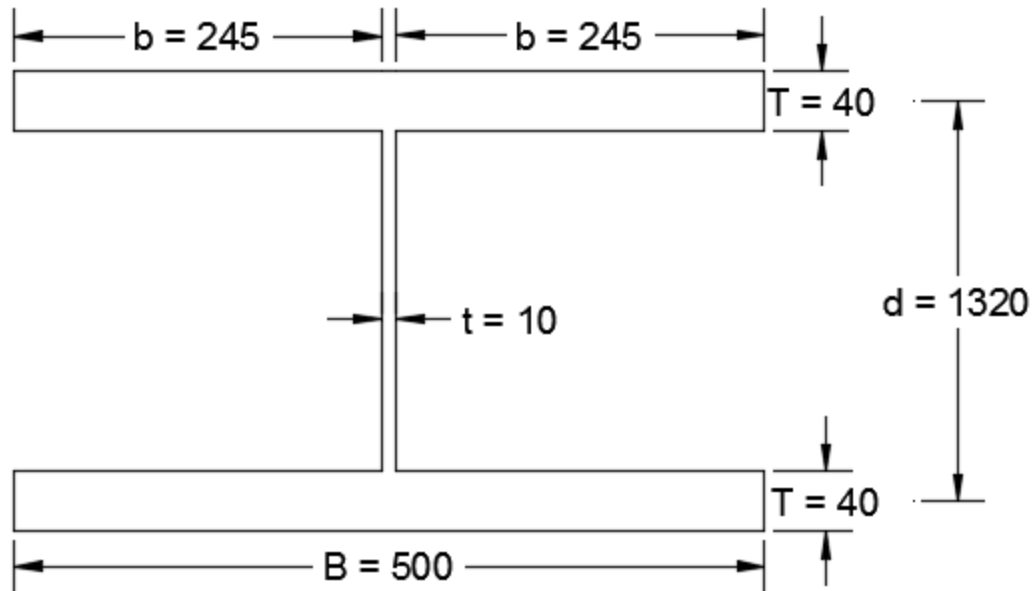
$$\text{Web area, } A_w = t(D - 2T) = 10(1400 - 2(40)) = 13200 \text{ mm}^2$$



$$A = A_f + A_w = 40000 + 13200 = 53200 \text{ mm}^2$$

$$\frac{b}{T} = \frac{245}{40} = 6.125$$

$$7.5\varepsilon = 7.5 \left( \frac{275}{245} \right)^{0.5} = 8.45 > \frac{b}{T} \text{ (section is plastic)}$$



Design using optimum chart

$$T < 40$$

$$p_y = 265 \text{ N/mm}^2$$

$$S = \frac{M}{p_y} = \frac{3703 \cdot 10^6}{265 \cdot 10^3} = 13973.6 \text{ cm}^3 \Rightarrow S \approx 14 \cdot 10^3 \text{ cm}^3$$

From chart,  $D = 1333 \text{ mm}$

Assume,  $D = 1400 \text{ mm}$

$$\text{Breadth of girder, } B = \frac{D}{3} = \frac{1400}{3} = 466.7 \text{ mm} \Rightarrow B \approx 500 \text{ mm}$$

$$\text{Flange area, } A_f = \frac{M}{D \cdot p_y} = \frac{3703 \cdot 10^6}{1400 \cdot 265} = 9981.13 \text{ mm}^2$$

Provide flanges  $500 * 30 \text{ mm}^2$

Assume,  $A_f = 2BT = 2 * 500 * 30 = 30000 \text{ mm}^2$

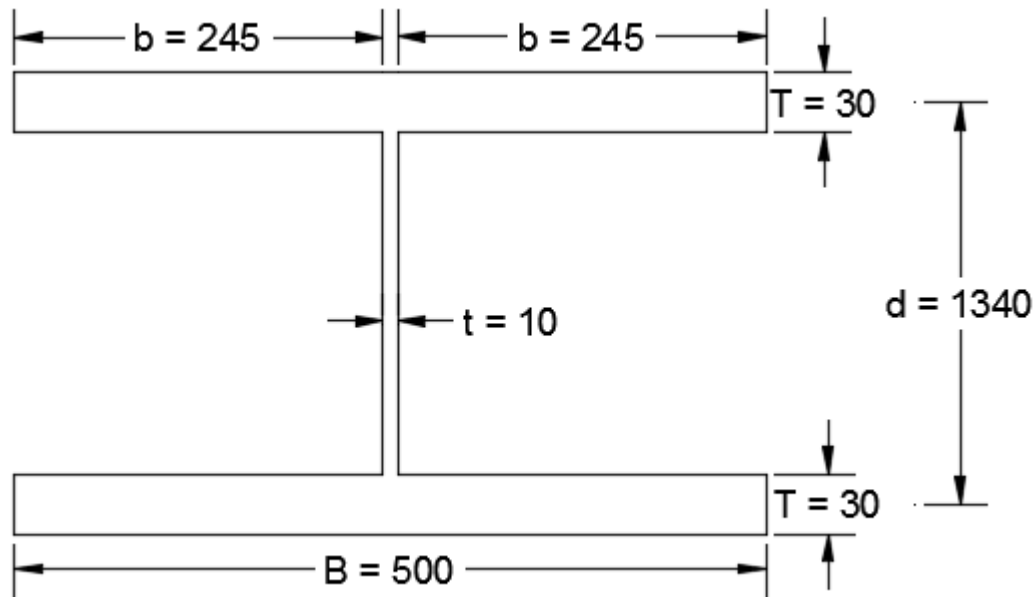
$t = 10 \text{ mm}$

Web area,  $A_w = t(D - 2T) = 10(1400 - 2(30)) = 13400 \text{ mm}^2$

$A = A_f + A_w = 30000 + 13400 = 43400 \text{ mm}^2$

$$\frac{b}{T} = \frac{245}{30} = 8.17$$

$7.5\varepsilon = 7.5 \left( \frac{275}{265} \right)^{0.5} = 7.64 < \frac{b}{T}$  (section is compact)



Moment capacity

$$d = D - 2T = 1400 - 2(30) = 1340$$

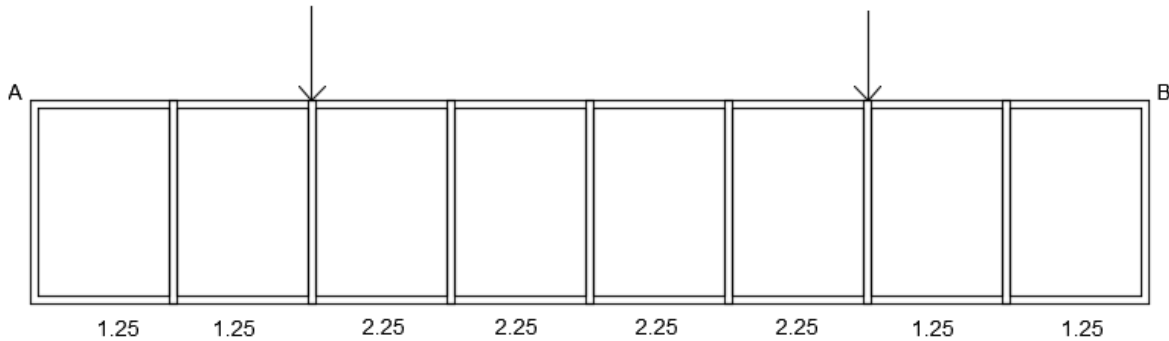
$$\frac{d}{t} = \frac{1340}{10} = 134$$

$$63\varepsilon = 63 \left( \frac{275}{265} \right)^{0.5} = 64.17$$

Since  $\frac{d}{t} > 63\varepsilon \therefore M_c = BT(d + T) \cdot p_y$

$$M_c = 500 * 30(1340 + 30) * 265 = 5445.75 \text{ kNm} > M_{max}$$

### Shear capacity



- a. To prevent damage in handling

$$a < d, \quad t \geq \frac{d}{250} \left( \frac{a}{d} \right)^{0.5}$$

$$a = \text{stiffener spacing} = 1.25\text{m} = 1250 \text{ mm}$$

$$1250 < 1340, \quad 10 \geq \frac{1340}{250} * \left( \frac{1250}{1340} \right)^{0.5}$$

$$10 \text{ mm} \geq 5.17 \text{ mm (O.K.)}$$

- b. To avoid flange buckling

$$a \leq 1.5d, \quad t \geq \frac{d}{250} \left( \frac{P_{yf}}{455} \right)^{0.5}$$

$$1250 \leq 1.5 * 1340, \quad 10 \geq \frac{1340}{250} * \left( \frac{265}{455} \right)^{0.5}$$

$$1250 \leq 2010, \quad 10 \text{ mm} \geq 4.1 \text{ mm (O.K.)}$$

Design strength of web

$V_{cr} = q_{cr} \cdot d \cdot t$  – Shear buckling resistance

$$\frac{d}{t} = 134$$

$$\frac{a}{d} = \frac{1250}{1340} = 0.93$$

From Table 21,

$$130 \text{ --- --- --- --- --- } 104$$

$$134 \text{ --- --- --- --- --- } x$$

$$135 \text{ --- --- --- --- --- } 96$$

$$\frac{135 - 130}{134 - 130} = \frac{96 - 104}{x - 104}$$

$$\frac{5}{4} = \frac{-8}{x - 104}$$

$$5(x - 104) = -32$$

$$5x - 520 = -32$$

$$5x = 488$$

$$x = 97.6$$

$$\therefore q_{cr} = 97.6 \text{ N/mm}^2$$

$$V_{cr} = q_{cr} \cdot d \cdot t = \frac{97.6 * 1340 * 10}{10^3} = 1307.8 \text{ kN}$$

$$V_{cr} < F_{max} \text{ (not O.K.)}$$

### Redesign

$$a = 0.83m = 830 \text{ mm}$$

$$\frac{a}{d} = \frac{830}{1340} = 0.62$$

$$q_{cr} = 149.8 \text{ N/mm}^2$$

$$V_{cr} = q_{cr} \cdot d \cdot t = \frac{149.8 * 1340 * 10}{10^3} = 2007.3 \text{ kN}$$

$$V_{cr} > F_{max} \quad (\text{O.K.})$$

### Design of intermediate stiffeners (IS)

Trial size: 2 No. 60 mm \* 8 mm flats

$$b_s \leq 19t_s \varepsilon = 19 * 18 * \left(\frac{275}{265}\right)^{0.5} = 154.8$$

$$Bt_s \varepsilon = 13 * 8 * \left(\frac{275}{265}\right)^{0.5} = 105.9$$

### Minimum stiffeners

$$a < \sqrt{2}d$$

$$830 < 1.414 * 1340$$

$$830 < 1894.8$$

$$IS = 1.5d^3 \cdot \frac{t^3}{a^2} = 1.5 * 1340^3 * \frac{8^3}{830^2} = 2.68 * 10^6 \text{ mm}^4$$

$$IS = \frac{th^3}{12} = \frac{8 * 130^3}{12} = 1.4 * 10^6 \text{ mm}^4 \quad (60 + 60 + 10) = 130$$

Try 2 No. 100 \* 8 mm<sup>2</sup> *outstand*

$$IS = \frac{th^3}{12} = \frac{8 * 210^3}{12} = 6.2 * 10^6 \text{ mm}^4 \quad (100 + 100 + 10) = 210$$

### Local bearing stiffeners

Try 2 No. 150 \* 15 mm<sup>2</sup>

Area of bearing,  $A_b = 2 * 135 * 15 = 4050 \text{ mm}^2$

$p_y = 265 \text{ N/mm}^2$

$$A_b = \frac{0.8F_x}{p_y} = \frac{0.8 * 1358 * 10^3}{265} = 4099.6 \text{ mm}^2$$

Try 2 No. 150 \* 20 mm<sup>2</sup>

Area of bearing,  $A_b = 2 * 135 * 20 = 5400 \text{ mm}^2$  (section is okay)

### Buckling check

$$A_s = 2b_s t_s + 40t^2$$

$$A_s = 2 * 150 * 20 + 40 * 10^2 = 10000 \text{ mm}^2$$

Assume compression flange is restrained

$$l_e = 0.7l$$

$$\lambda = \frac{l_e}{r_x}$$

$$I_x = \frac{20 * 310^3}{12} = 4.97 * 10^7 \text{ mm}^4$$

$$r_x = \sqrt{\frac{I_x}{A}} = \sqrt{\frac{4.97 * 10^7}{10000}} = 70.5 \text{ mm}$$

$$\lambda = \frac{0.7 * 1340}{70.5} = 13.3$$

Buckling resistance,  $P_x = A_g p_c = \frac{10000 * 265}{10^3} = 2650 \text{ kN} > 1358 \text{ kN}$  (O.K.)

## 4.0 CONNECTIONS

Connections are needed to join members in trusses and lattice girders, plates to form built up members, beams to beams, beams to columns in structural frames and column to foundation.

Connections are made by either bolting or welding. Bolting are of two kinds, these are:

- a. Ordinary bolt in clearance holes
- b. Friction grip bolt

Welding is also of two kinds, namely:

- a. Fillet welds
- b. Butt welds

Bolting is commonly used in fastening members on site. Example of ordinary bolt include:

- Black hexagonal head with nut and washer

BS – 4190 specifies the strength grade of ordinary bolt, these are:

- a. Grade 4.6 – mild steel -  $F_y = 235 \text{ N/mm}^2$
- b. Grade 8.8 – high yield steel -  $F_y = 627 \text{ N/mm}^2$

The main diameters of bolts used are: (16, 20, 22, 24, 27, 30) mm

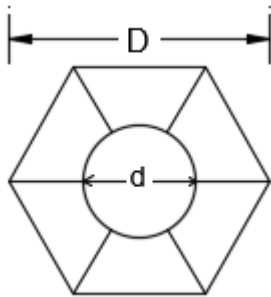
### **Procedure for design of ordinary bolt**

1. Determine shear capacity of bolt,  $P_s = A_s p_s$  where  $p_s$  is the shear strength in Table 32 of the code
  - i. Bearing check: Taken as the lesser of:
    - a. Capacity of bolt,  $P_{bb} = d. t. p_{bb}$  where  $d$  is the nominal diameter of bolt  
 $t$  is the thickness of connected ply  
 $p_{bb}$  is the bearing strength of bolt in Table 32
    - b. Capacity of connected plate,  $P_{bs} = d. t. p_{bs} \leq \frac{1}{2} e. t. p_{bs}$

Where  $p_{bs}$  is the bearing strength of connected parts (Table 33)

$e$  is the end distance obtained when  $d.t.p_{bs} = 1/2 e.t.p_{bs}$

$$\therefore e = 2d$$



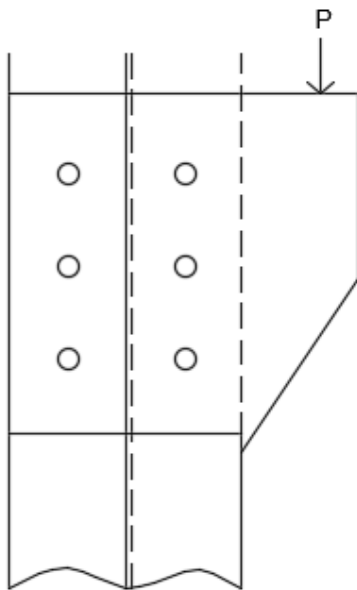
2. Direct tension joints: Check for tension capacity,  $P_t = A_t p_t$

Where  $p_t$  is the tension strength from Table 32

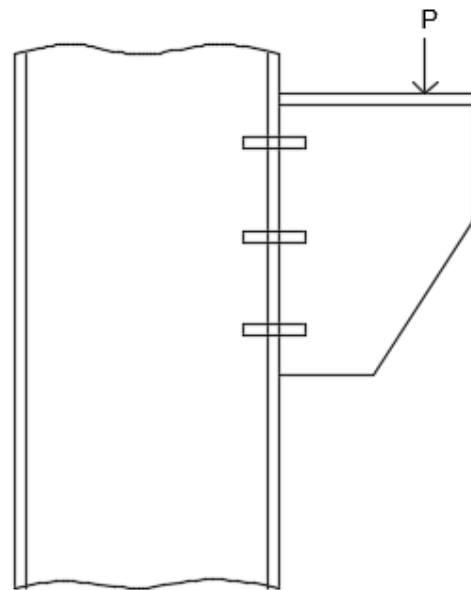
$A_t$  is the tensile stress area

3. Eccentric connections

- a. Bolt group in direct shear & torsion
- b. Bolt group in direct shear & tension



(a)

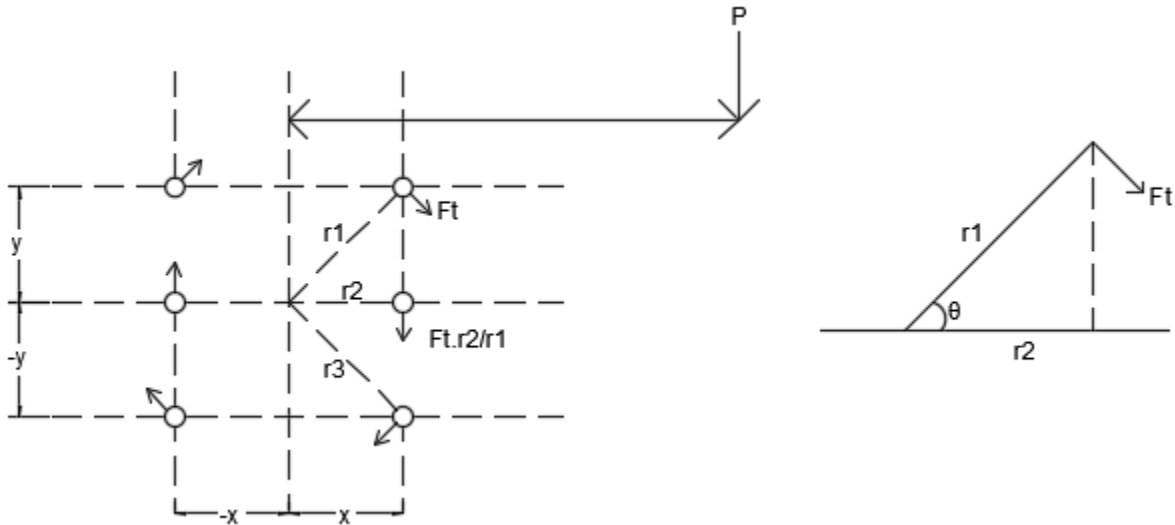


(b)



a. Bolt group in direct shear & torsion

In the connection shown above, the moment is applied in the plane of the connection and the bolt group rotates about its center of gravity as in the diagram below



$$\theta = \frac{r_2}{r_1}$$

$$F_T \cdot \frac{r_2}{r_1}$$

$$M_2 = F_T \cdot \frac{r_2}{r_1} \cdot r_1$$

$$M_2 = F_T \cdot r_1$$

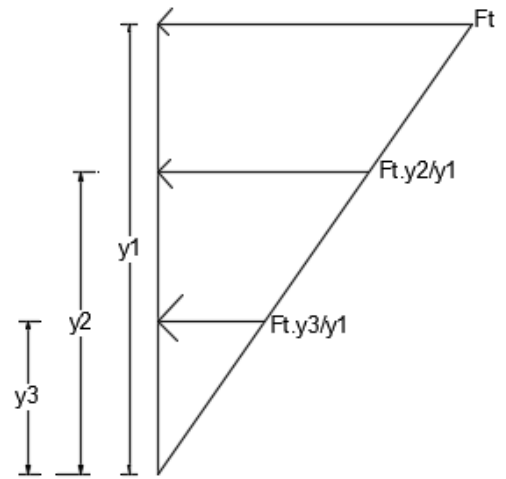
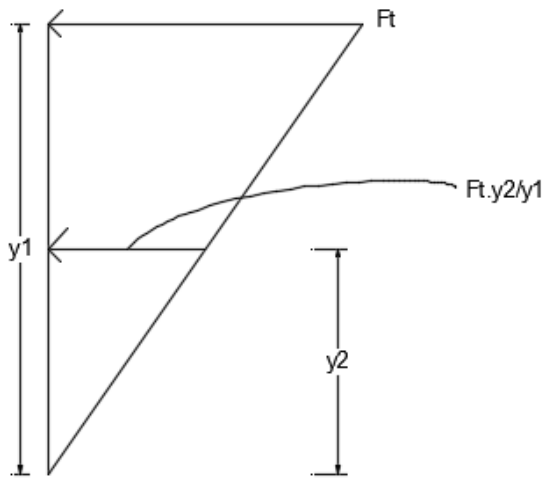
The moment of resistance of bolt group

$$M_R = F_T \cdot r_1 + F_T \cdot \frac{r_2}{r_1} \cdot r_2 + \dots + F_T \cdot \frac{r_n}{r_1} \cdot r_n = P_e$$

$$M_R = \frac{F_T}{r_1} \cdot (r_1^2 + r_2^2 + \dots + r_n^2) = P_e$$

$$M_R = \frac{F_T}{r_1} \cdot \sum r^2$$

$$\left[ M_R = \frac{F_T}{r_1} \cdot (\sum x^2 + \sum y^2) \right]$$



$$M_R = 2 \left( F_T \cdot y_1 + F_T \cdot \frac{y_2^2}{y_1} + F_T \cdot \frac{y_3^2}{y_1} + \dots \right)$$

$$M_R = \frac{2F_T}{y_1} \cdot (y_1^2 + y_2^2 + \dots)$$

$$M_R = \frac{2F_T}{y_1} \cdot \sum y^2 = P_e$$

$$\therefore F_T = \frac{P_e \cdot y_1}{2 \cdot \sum y^2} \Rightarrow \text{max. bolt tension}$$

$$F_s = \frac{P}{\text{No. of bolts}}$$

Check for combine shear

$$\frac{F_s}{P_s} + \frac{F_T}{P_T} \leq 1.4$$

### **Friction grip bolts**

They are made from high strength steel so they can be tightened to give a high shank tension. Bolts are manufactured in three types in accordance with BS – 4395. They include:

- i. General grade strength similar to grade 8.8 of ordinary bolt and this is generally used
- ii. Higher grade parallel shank
- iii. Higher grade waisted shank

The bolt must be used with hardened steel washers to prevent damage to the connected parts.

### **Design procedure for general grade bolt**

- a. Bolts in shear: The capacity is the lesser of slip resistance and bearing capacity

Slip resistance,  $P_{sl} = 1.1k_s \cdot u \cdot p_0$  where  $p_0 = \text{max. shank tension}$

$u = \text{slip factor taken as 0.45}$

Bearing resistance,  $P_{bg} = d \cdot t \cdot p_{bg} \leq 1/3 e \cdot t \cdot p_{bg}$  where  $d = \text{nominal diameter of bolt}$

$t = \text{thickness of connected ply}$

$e = \text{end distance}$

$p_{bg} = \text{bearing strength of parts connected (Table 34)}$

For waisted shank, slip resistance is given by:  $P_{sl} = 0.9k_s \cdot u \cdot p_0$

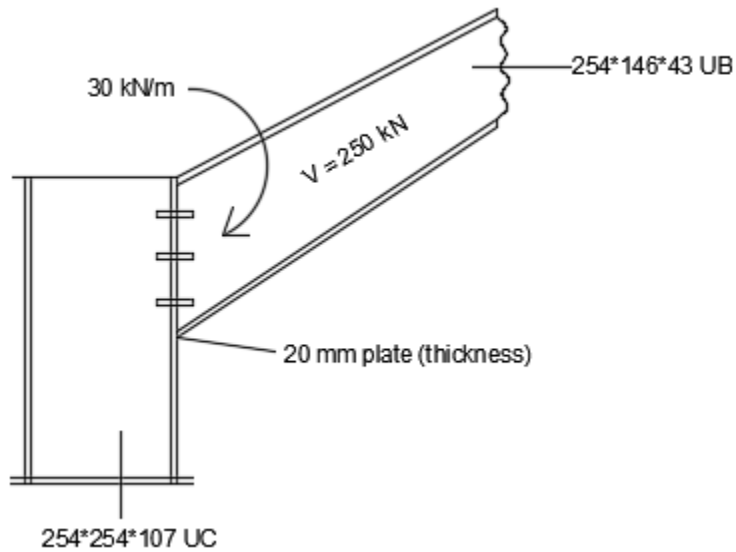
Tension capacity,  $P_t = 0.9p_0$

Check;

$$\frac{F_S}{P_{sl}} + \frac{0.8F_T}{P_t} \leq 1$$

### EXAMPLE 1

Determine the diameter of the ordinary bolt required for the eaves joint shown below. Use grade 4.6 bolt



### Solution

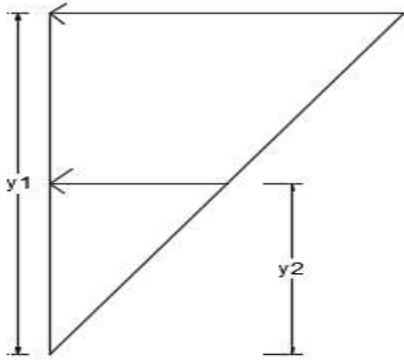
Total length of connection,  $T_{total} = 220 \text{ mm}$

$$\theta = 24 \text{ mm}$$

$$A_t = 353 \text{ mm}^2$$

$$d = 2.5\theta = 2.5 * 24 = 60 \text{ mm}$$

$$e = \frac{220 - 2d}{2} = \frac{220 - 2(60)}{2} = 50 \text{ mm}$$



$$y_1 = 0.12m$$

$$y_2 = 0.06m$$

$$\text{Max tension, } F_T = \frac{M \cdot y_1}{2 \cdot \sum y^2} = \frac{30 \cdot 0.12}{2(0.12^2 + 0.06^2)} = 100 \text{ kN}$$

$$\text{Vertical shear per bolt, } F_s = \frac{V}{\text{No. of bolts}} = \frac{250}{6} = 41.67 \text{ kN}$$

$$\text{Shear capacity, } P_s = A_s p_s = \frac{353 \cdot 160}{10^3} = 56.48 \text{ kN}$$

$$P_s > F_s \text{ (O.K.)}$$

$$\text{Tension capacity, } P_t = A_t p_t = \frac{353 \cdot 195}{10^3} = 68.84 \text{ kN}$$

$$\text{Bearing capacity of bolt, } P_{bb} = d \cdot t \cdot p_{bb} = \frac{24 \cdot 20 \cdot 435}{10^3} = 208.8 \text{ kN}$$

$$P_{bb} > F_T \text{ (O.K.)}$$

$$\text{Capacity of connected parts, } P_{bs} = d \cdot t \cdot p_{bs} \leq \frac{1}{2} e \cdot t \cdot p_{bs}$$

$$P_{bs} = \frac{24 \cdot 20 \cdot 460}{10^3} \leq \frac{0.5 \cdot 50 \cdot 20 \cdot 460}{10^3}$$

$$P_{bs} = 220.8 \leq 230$$

Design of eaves joint using general grip friction bolt

Bearing resistance,  $P_{bg} = d.t.p_{bg} \leq \frac{1}{3} e.t.p_{bg}$

$$P_{bg} = \frac{24 * 20 * 825}{10^3} \leq \frac{1/3 * 50 * 20 * 825}{10^3}$$

$$P_{bg} = 396 \leq 275$$

Slip resistance,  $P_{sl} = 1.1k_s.u.p_o = 1.1 * 1.0 * 0.45 * 207 = 102.47 \text{ kN}$

$P_{sl} > F_s$  (O.K.)

Tension capacity,  $P_t = 0.9p_o = 0.9 * 207 = 186.3 \text{ kN}$

$P_t > F_T$  (O.K.)

Combine shear

$$\frac{F_s}{P_{sl}} + \frac{0.8F_T}{P_t} \leq 1$$

$$\frac{41.67}{102.47} + \frac{0.8 * 100}{186.3} \leq 1$$

$0.84 < 1$  (O.K.)

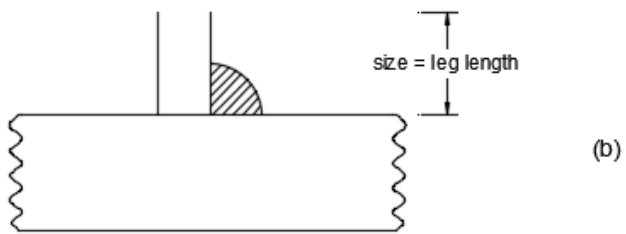
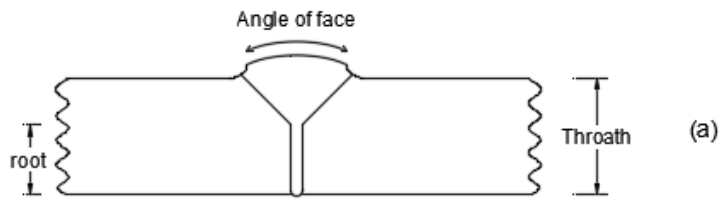
## **Welding**

Welding is the process of joining metal parts by fusing them and filling with molten metal from the electrode. Welding produces neat, strong and more efficient joint than are possible with bolting. However, it should be carried out under closed supervision which may only be possible in the fabrication workshop. Though site welding can be done but it is costly and defects are more likely to occur. Electric arc welding is the main system used for structural steel welding. They are of two types:

- i. Manual arc welding
- ii. Automatic arc welding

## Types of welds

- i. Butt weld
- ii. Fillet weld



## 5.0 COLUMN BASE DESIGN

Column base transmit axial load, horizontal loads and moment from the steel column to the column foundation. There are three types of bases, these are:

- i. Slab base
- ii. Gusseted base
- iii. Pocket base

### Design of slab base

- i. Determine minimum plate thickness

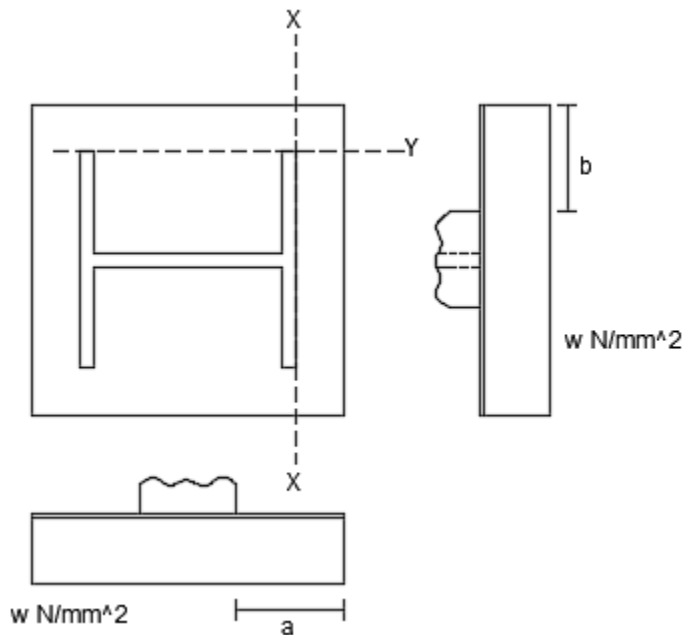
$$t = \left( \frac{2.5}{p_{yp}} \cdot w \cdot (a^2 - 0.3b^2) \right)^{0.5} < \text{flange thickness}$$

Where  $a$  = greater projection of plate

$b$  = lesser projection of plate

$w$  = pressure under base

$p_{yp}$  = design strength





$$M_x = \frac{wa^2}{2}$$

$$M_y = \frac{wb^2}{2} \quad \text{since } a > b$$

$$M_x = \frac{wa^2}{2} - 0.3 \cdot \frac{wb^2}{2} = \frac{w}{2} \cdot (a^2 - 0.3b^2) \text{ ----- (I)}$$

$$\text{Moment capacity, } M_c = 1.2p_{yp} \cdot Z = 1.2p_{yp} \cdot \frac{t^2}{6} \text{ ----- (II)}$$

equating (I) & (II)

$$1.2p_{yp} \cdot \frac{t}{6} = \frac{w}{2} \cdot (a^2 - 0.3b^2) \Rightarrow t = \left( \frac{2.5}{p_{yp}} \cdot w \cdot (a^2 - 0.3b^2) \right)^{0.5}$$

### EXAMPLE 1

A column consisting of 305\*305\*198 UC. It carries an axial dead load of 1200 kN and axial live load of 600 kN. Adopting a square base plate, determine the size and thickness required. Assume cube strength of 25 N/mm<sup>2</sup>. Use grade 43 steel and 4. No. of grade 8.8 bolt. Determine also the size of bolt used.

#### Solution

$$\text{Design load, } DL = 1.4G_k + 1.6Q_k = 1.4(1200) + 1.6(600) = 2640 \text{ kN}$$

$$\text{Bearing strength, } b_s = 0.4f_{cu} = 0.4 * 25 = 10 \text{ N/mm}^2$$

$$A_{min \text{ of base plate}} = \frac{\text{load}}{\text{bearing strength}} = \frac{2640 * 10^3}{10} = 264000 = 2.64 * 10^5 \text{ mm}^2$$

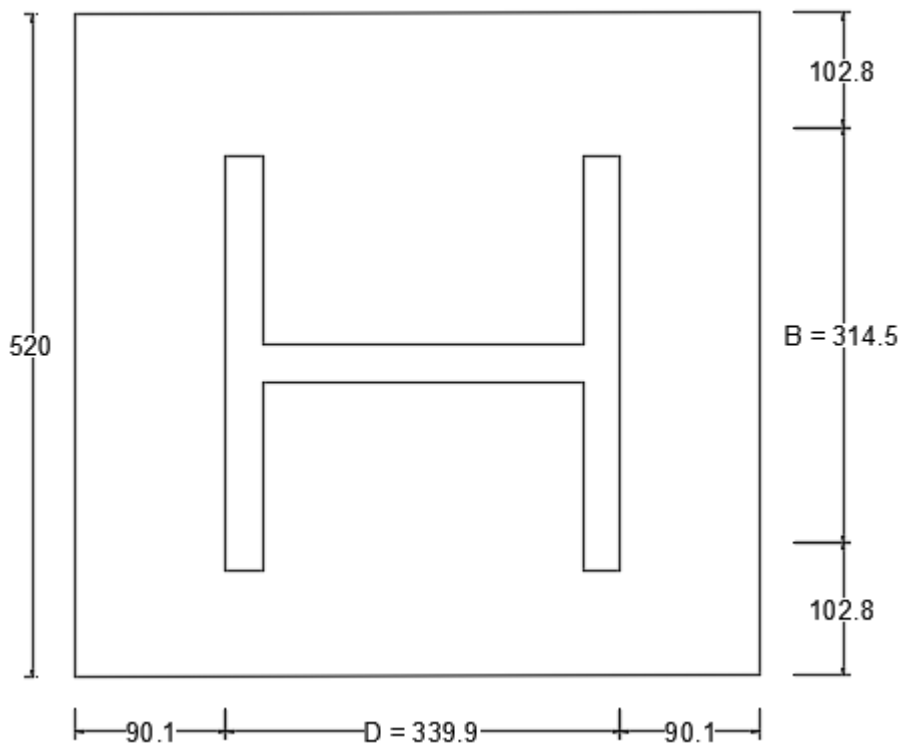
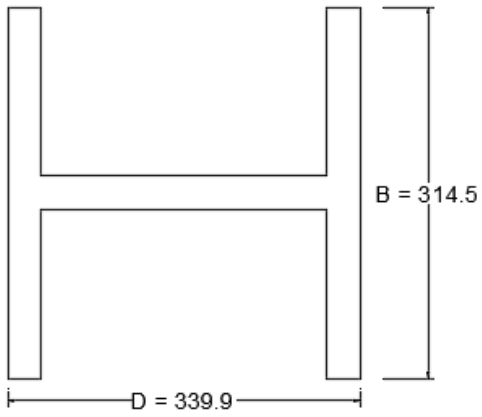
$$A = l^2 \quad \therefore l = 513.8 \approx 514 \text{ m}$$

$$l = 520 \text{ m}$$

$$b = 520 \text{ m}$$



From table,  $B = 314.5$  and  $D = 339.9$



$$a = 102.8$$

$$b = 90.1$$

$$t = \left( \frac{2.5}{p_{yp}} \cdot w \cdot (a^2 - 0.3b^2) \right)^{0.5}$$

$$\text{Pressure at base, } w = \frac{\text{load}}{\text{area}} = \frac{2640 \cdot 10^3}{520 \cdot 520} = 9.76 \text{ N/mm}^2$$

$$t = \left( \frac{2.5}{265} \cdot 9.76 \cdot (102.8^2 - 0.3 \cdot 90.1^2) \right)^{0.5} = 27.4 \text{ mm}$$

Assume  $t = 40 \text{ mm}$

$$\text{Vertical load of bolt} = \frac{\text{load}}{\text{No. of bolts}} = \frac{2640}{4} = 660 \text{ kN}$$

Bearing capacity,  $P_{bb} = d \cdot t \cdot p_{bb}$

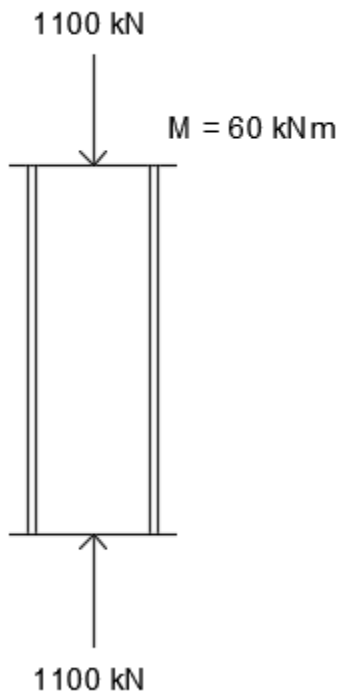
$$d = \frac{P_{bb}}{t \cdot p_{bb}} = \frac{660 \cdot 10^3}{40 \cdot 970} = 17 \text{ mm}$$

Assume diameter of bolt,  $d = 20 \text{ mm}$

## EXAMPLE 2

A column base is subjected to a factor moment of  $60 \text{ kNm}$  and a factored axial load of  $1100 \text{ kN}$ . Assume a column section of  $356 \times 406 \times 235 \text{ kg/m}$  UC. Assume a cube strength,  $f_{cu}$  of  $20 \text{ N/mm}^2$ . Design the slab base and diameter of bolt to be used using grade 50 steel

Solution



$$e = \frac{M}{N} = \frac{60 \cdot 10^3}{1100} = 54.55 \text{ mm}$$

$$L = 6e = 6 \cdot 54.55 = 327.3 \text{ mm}$$

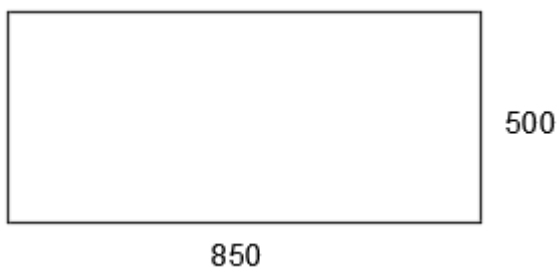
$$\text{Bearing strength, } b_s = 0.4f_{cu} = 0.4 \cdot 20 = 8 \text{ N/mm}^2$$

$$\text{Area of base, } A_{base} = \frac{2N}{\text{bearing strength}} = \frac{2 \cdot 1100 \cdot 10^3}{8} = 275000 \text{ mm}^2$$

$$A = Lb \Rightarrow b = \frac{A}{L} = \frac{275000}{327.3} = 840.2 \text{ mm}$$

From table,  $B = 394.8$  and  $D = 381.0$

Try  $500 \cdot 850 \text{ mm}$



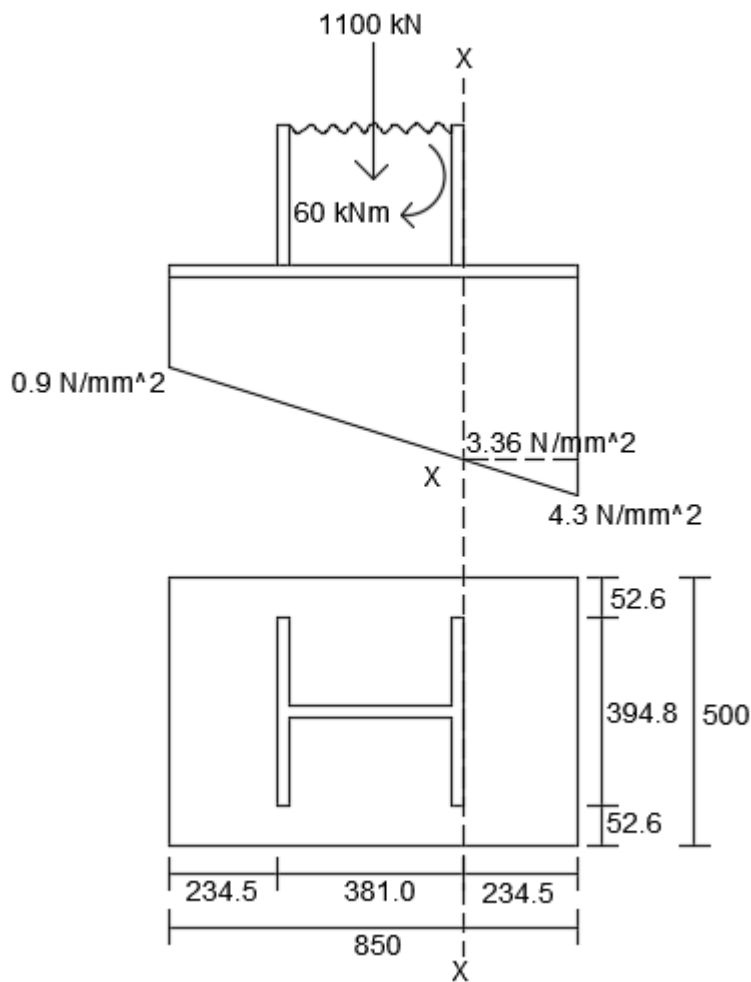
$$A = 500 * 850 = 425000 \text{ mm}^2$$

$$\text{Section modulus, } Z = \frac{bh^2}{6} = \frac{850 * 500^2}{6} = 35.4 * 10^6 \text{ mm}^3$$

$$\text{Pressure at base, } P_{max} = \frac{N}{A} \pm \frac{M}{Z} = \frac{1100 * 10^3}{425000} \pm \frac{60 * 10^6}{35.4 * 10^6}$$

$$= 2.6 \pm 1.7$$

$$\therefore P_{max} = 4.3 \text{ N/mm}^2 \text{ and } P_{min} = 0.9 \text{ N/mm}^2$$



Pressure at x-x

$$P_{x-x} = 0.9 + \frac{615.5}{850} * (4.3 - 0.9) = 3.36 \text{ N/mm}^2$$

Moment at x-x

$$M_{x-x} = \left( 3.36 * \frac{234.5^2}{2} \right) + \left( 0.94 * \frac{234.5}{2} * \frac{2}{3} * 234.5 \right) = 109613.9 \text{ Nmm}$$

$$Z = \frac{t^2}{6}$$

$$t \geq 40 \text{ mm}$$

$$p_y = 355 \text{ N/mm}^2$$

$$M = 1.2p_y \cdot z$$

$$M = \frac{1.2p_y \cdot t^2}{6}$$

$$t = \sqrt{\frac{6M}{1.2p_y}}$$

$$\therefore t = \sqrt{\frac{6 * 109613.9}{1.2 * 355}} = 39.3 \text{ mm}$$

Assume thickness of plate to be 40 mm

$$F = \text{load per bolt} = \frac{N}{4} + \frac{M}{r} = \frac{1100}{4} + \frac{60}{0.6155} = 372.5 \text{ kN}$$

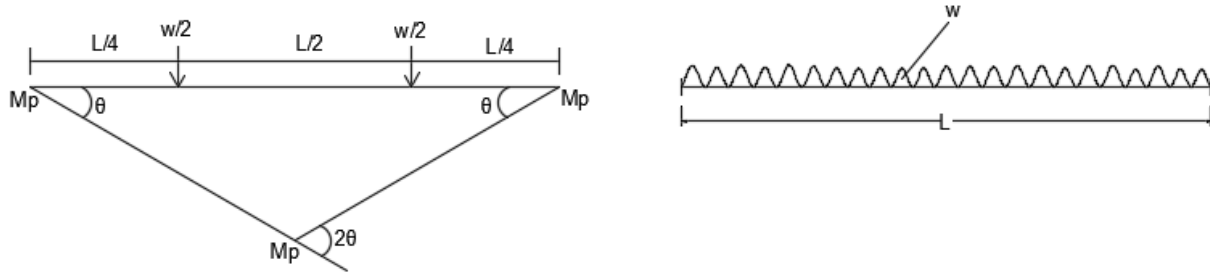
Bearing capacity of bolt,  $P_{bb} = d \cdot t \cdot p_{bb}$

$$d = \frac{P_{bb}}{t \cdot p_{bb}} = \frac{372.5 * 10^3}{40 * 970} = 9.6 \text{ mm}$$

Use 12 mm bolt

## 6.0 PLASTIC DESIGN

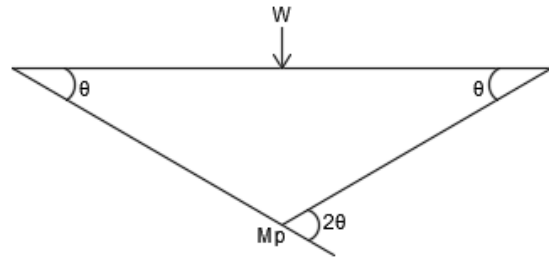
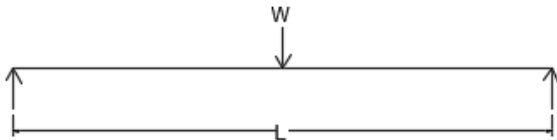
When a structure is loaded, the stress increases with increase in moment caused by the load until the structure collapses. Plastic design is based on collapse load of a structure to obtain plastic moment. The collapse load is obtained by multiplying the working load with safety factor.



$$IW = M_p\theta + M_p\theta + M_p \cdot 2\theta = 4M_p\theta$$

$$EW = \frac{w}{2} * \frac{l}{4} * \theta + \frac{w}{2} * \frac{l}{4} * \theta = \frac{wl\theta}{4}$$

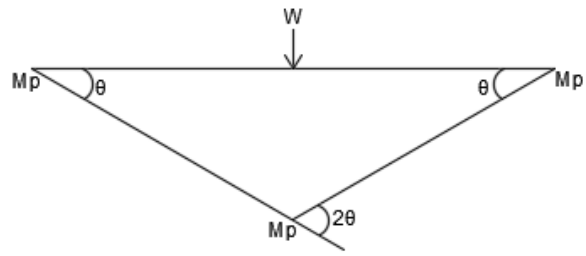
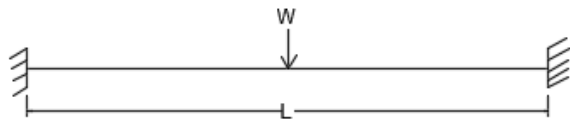
$$4M_p\theta = \frac{wl\theta}{4} \Rightarrow M_p = \frac{wl}{16} \text{ (kNm)}$$



$$IW = 2M_p\theta$$

$$EW = \frac{wl\theta}{2}$$

$$M_p = \frac{wl}{4}$$



$$IW = M_p\theta + M_p\theta + M_p \cdot 2\theta = 4M_p\theta$$

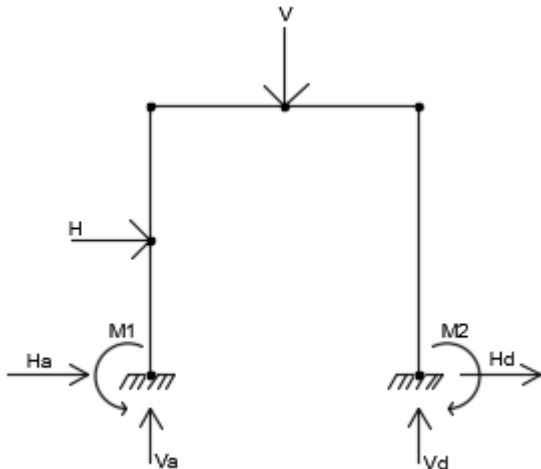
$$EW = \frac{wl\theta}{2}$$

$$4M_p\theta = \frac{wl\theta}{2} \Rightarrow M_p = \frac{wl}{8} \text{ (kNm)}$$

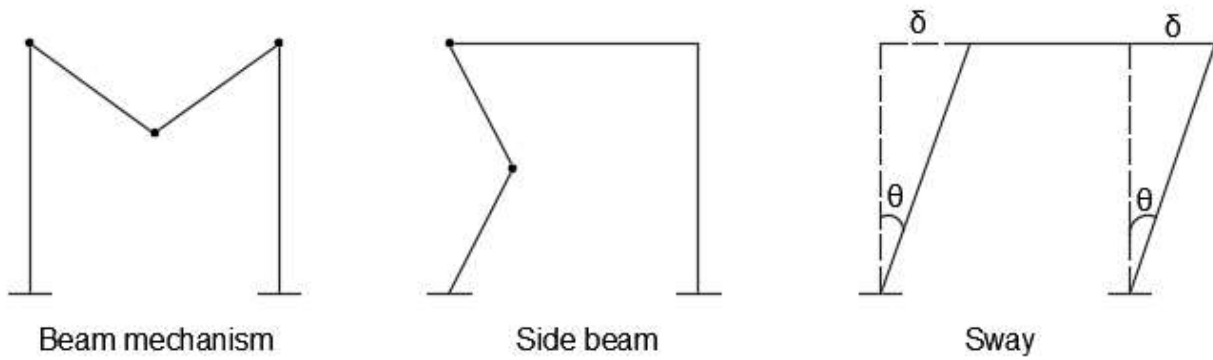
### Collapse mechanism of frame

Determine:

- i. Possible hinge positions
- ii. Degree of redundancy
- iii. Nos. of independent mechanism of the frame below







$(H) \Rightarrow$  Nos. of possible hinges = 6

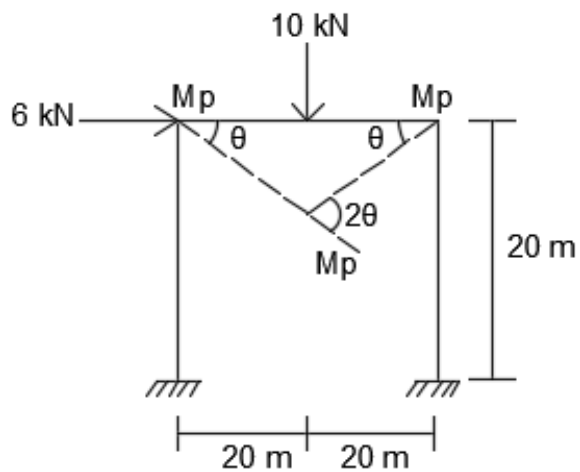
$(T) \Rightarrow$  Total unknown = 6

$(E) \Rightarrow$  Equilibrium equation = 3

Degree of redundancy (DOR) =  $T - E = 6 - 3 = 3$

Nos. of independent mechanism (NIM) =  $H - DOR = 6 - 3 = 3$

### EXAMPLE 1



$H = 5$

$T = 6$

$E = 3$

$$DOR = T - E = 6 - 3 = 3$$

$$NIM = H - DOR = 5 - 3 = 2$$

### Beam mechanism

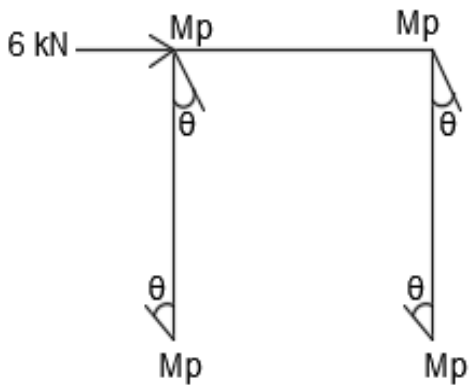
$$IWD = 4M_p\theta$$

$$EWD = 10 * 20 * \theta = 200\theta$$

$$4M_p\theta = 200\theta$$

$$M_p = 50 \text{ kNm}$$

### Frame mechanism



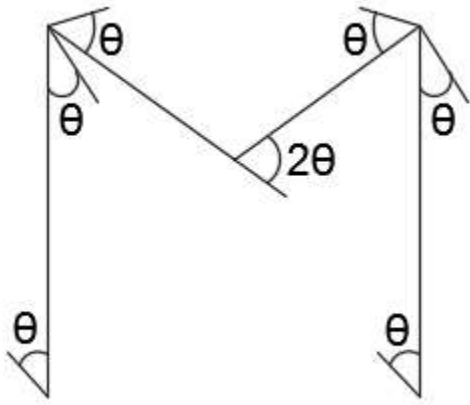
$$IWD = 4M_p\theta$$

$$EWD = 6 * 20 * \theta = 120\theta$$

$$4M_p\theta = 120\theta$$

$$M_p = 30 \text{ kNm}$$

Combined mechanism



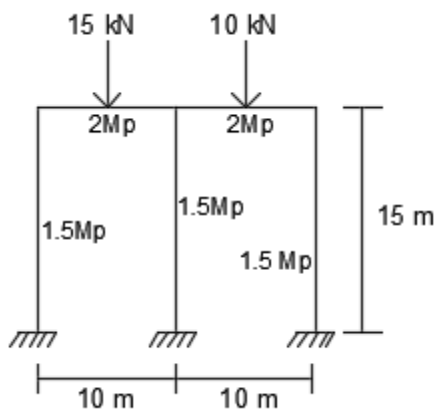
$$IWD = 8M_p\theta$$

$$EWD = 320\theta$$

$$4M_p\theta = 320\theta$$

$$M_p = 40 \text{ kNm}$$

**EXAMPLE 2**



$$H = 10$$

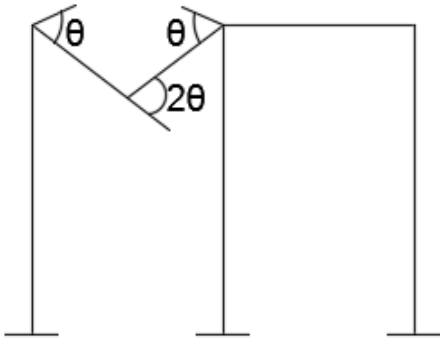
$$T = 9$$

$$E = 3$$

$$DOR = T - E = 9 - 3 = 6$$

$$NIM = H - DOR = 10 - 6 = 4$$

LHB



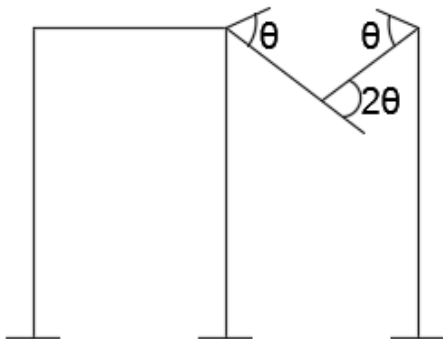
$$IWD = 2M_p\theta + 2M_p\theta + 2M_p \cdot 2\theta = 8M_p\theta$$

$$EWD = 15 * 10\theta = 150\theta$$

$$8M_p\theta = 150\theta$$

$$M_p = 18.75 \text{ kNm}$$

RHB



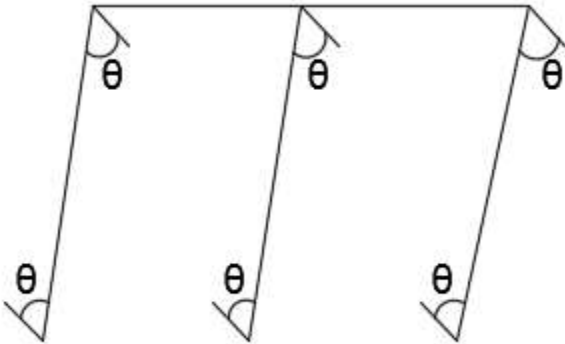
$$IWD = 8M_p\theta$$

$$EWD = 10 * 10\theta = 100\theta$$

$$8M_p\theta = 100\theta$$

$$M_p = 12.5 \text{ kNm}$$

### Sway



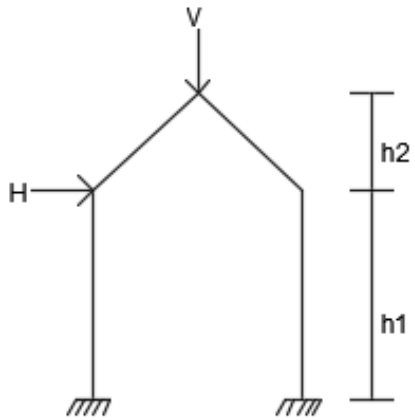
$$IWD = 1.5M_p\theta * 6 = 9M_p\theta$$

$$EWD = 10 * 15\theta = 150\theta$$

$$9M_p\theta = 150\theta$$

$$M_p = 16.67 \text{ kNm}$$

### Pitched roof portal frame



$$H = 5$$

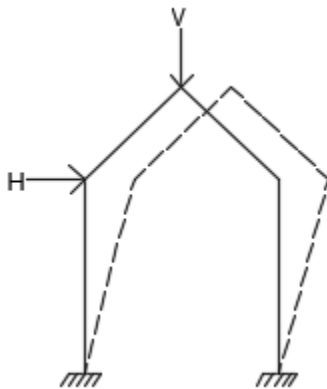
$$T = 6$$

$$E = 3$$

$$DOR = T - E = 6 - 3 = 3$$

$$NIM = H - DOR = 5 - 3 = 2$$

### Sway

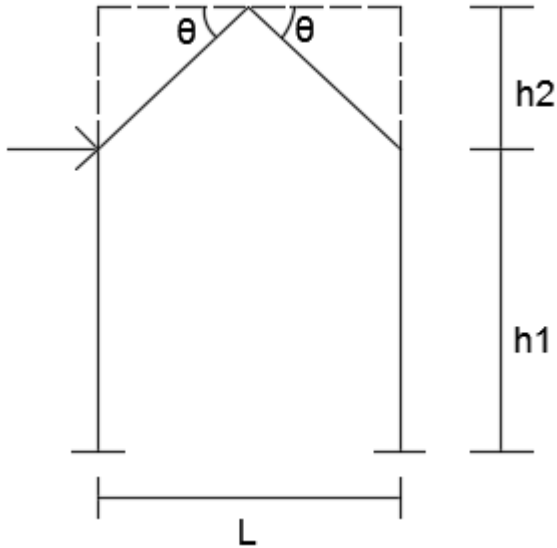


$$IWD = 4M_p\theta$$

$$EWD = Hh_1\theta$$

$$4M_p\theta = Hh_1\theta$$

$$M_p = \frac{Hh_1}{4}$$



$$IWD = M_p\theta + M_p \cdot 2\theta + M_p(\theta + \alpha) = 4M_p\theta + M_p \cdot \alpha$$

$$EWD = Hh_2\theta + \frac{vl\theta}{2}$$

$$IWD = 4M_p\theta + M_p \cdot \alpha$$

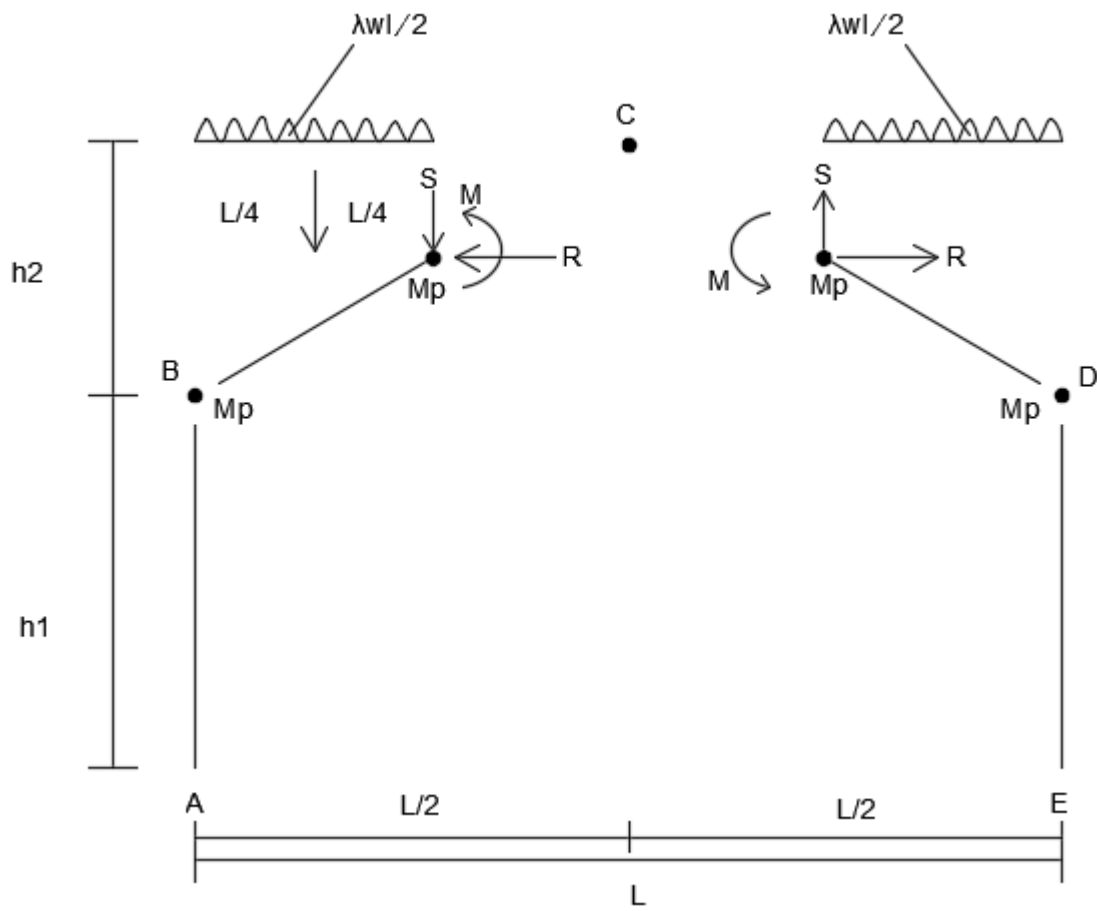
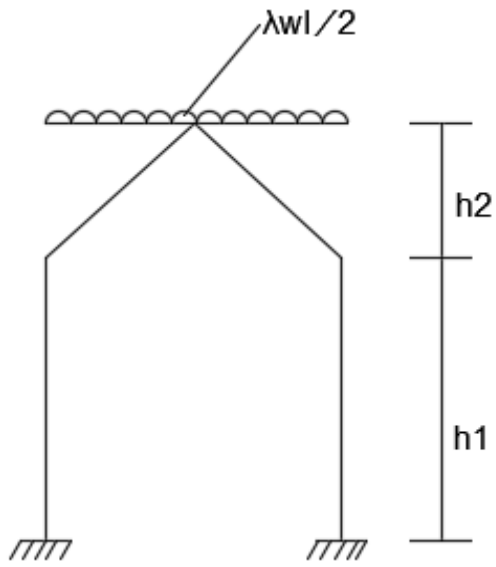
$$IWD = 4M_p\theta + 2M_p \cdot \frac{h_2}{h_1}\theta$$

$$IWD = M_p\theta \cdot \left(4 + \frac{2h_2}{h_1}\right)$$

$$\therefore M_p = \frac{\left(2Hh_2 + \frac{vl}{2}\right)}{\left(4 + \frac{2h_2}{h_1}\right)}$$

For combine mode

$$M_p = \frac{H(h_1 + 2h_2) + vl/2}{\left(6 + \frac{2h_2}{h_1}\right)}$$





At point C

$$M_p = M \text{ ----- (1)}$$

At point B

$$M_p = \frac{\lambda w l^2}{8} - M - R h_2 + \frac{S l}{2} \text{ ----- (2)}$$

At point D

$$M_p = \frac{\lambda w l^2}{8} - M - \frac{S l}{2} - R h_2 \text{ ----- (3)}$$

At point E

$$M_p = -\frac{\lambda w l^2}{8} + M + \frac{S l}{2} + R(h_2 + h_1) \text{ ----- (4)}$$

$$M_p = M$$

$$-2S l = 0 \Rightarrow S = 0$$

$$\text{from (2), } M_p = \frac{\lambda w l^2}{8} - M - R h_2$$

$$\frac{\lambda w l^2}{8} = M_p + M + R h_2 \text{ ----- (5)}$$

substituting (5) into (4)

$$M_p = -M_p - M - R h_2 + M + R(h_2 + h_1)$$

$$2M_p = -R h_2 + R h_2 + R h_1$$

$$M_p = \frac{R h_1}{2} \Rightarrow R = \frac{2M_p}{h_1} \text{ ----- (6)}$$

substituting (6) into (2)

$$M_p = \frac{\lambda w l^2}{8} - M - \frac{2M_p \cdot h_2}{h_1} \quad (M_p = M)$$

$$2M_p = \frac{\lambda w l^2}{8} - \frac{2M_p \cdot h_2}{h_1}$$

$$\frac{\lambda w l^2}{8} = 2M_p + \frac{2M_p \cdot h_2}{h_1}$$

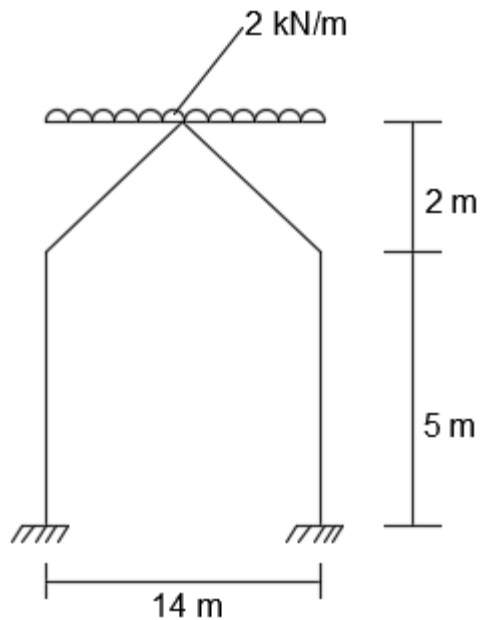
$$\frac{\lambda w l^2}{8} = 2M_p \left(1 + \frac{h_2}{h_1}\right)$$

$$2M_p = \frac{\lambda w l^2}{8 \left(1 + \frac{h_2}{h_1}\right)}$$

$$\therefore M_p = \frac{\lambda w l^2}{16 \left(1 + \frac{h_2}{h_1}\right)}$$

### EXAMPLE 1

Evaluate the plastic moment of the portal frame shown below



$$v = wl = 2 * 14 = 28 \text{ kN}$$

$$M_p = \frac{(2Hh_2 + vl/2)}{4(1 + h_2/h_1)}$$

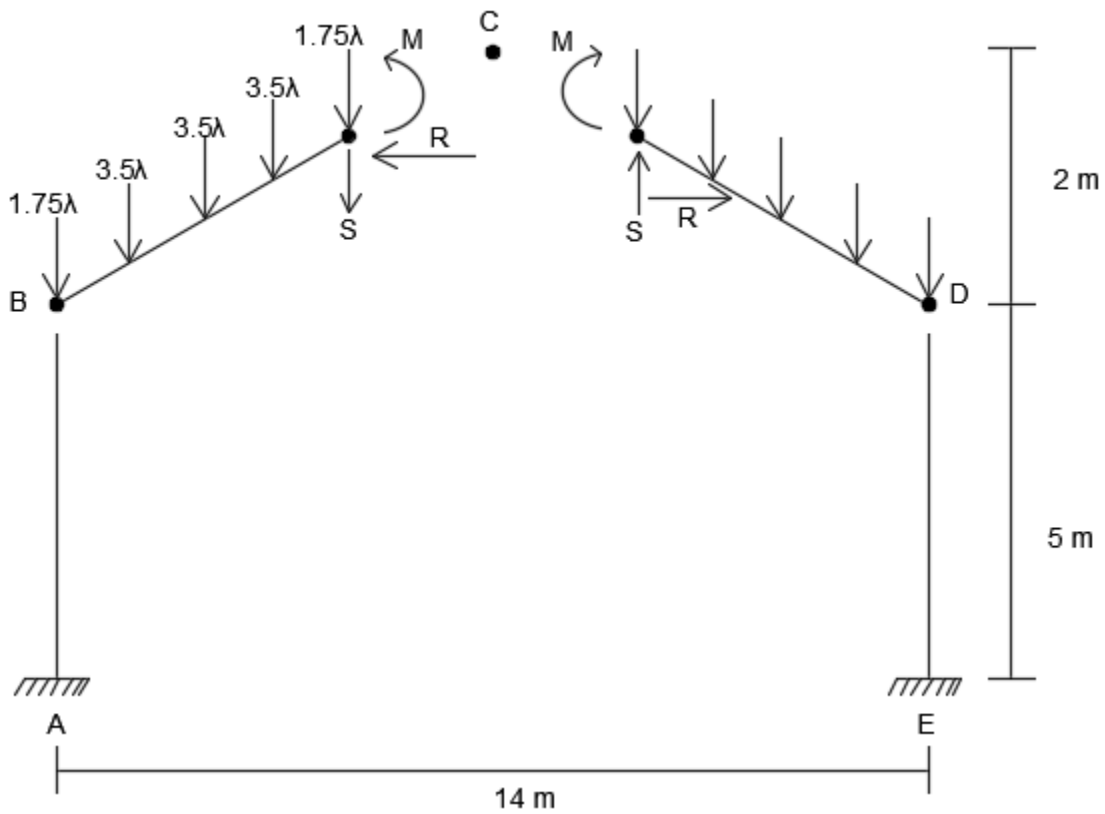
$$M_p = \frac{28 * 14/2}{4(1 + 2/5)}$$

$$M_p = 35 \text{ kNm}$$

Assume purlin spaced at 1.75m

$$\Rightarrow 35\lambda \text{ kNm}$$

$$\text{Each purlin} = \frac{35\lambda}{10} = 3.5\lambda$$



$$M_p = M$$

At point B

$$M_p = 1.75\lambda * 7 + 3.5\lambda(5.25 + 3.5 + 1.75) - M + 7S - 2R$$

$$M_p = 12.25\lambda + 36.75\lambda - M + 7S - 2R$$

$$M_p = 49\lambda - M + 7S - 2R \text{ ----- (I)}$$

At point D

$$M_p = 49\lambda - M - 7S - 2R \text{ ----- (II)}$$

At point E

$$M_p = -49\lambda + M + 7S + 7R \text{ ----- (III)}$$

$$(I) - (II)$$

$$0 = 14S \Rightarrow S = 0$$

*substituting  $S = 0$  into (I)*

$$M_p = 49\lambda - M - 2R = 49\lambda - M_p = 2R$$

$$2M_p = 49\lambda - 2R$$

$$49\lambda = 2M_p + 2R \text{ ----- (IV)}$$

*substituting (IV) into (III)*

$$M_p = -2M_p - 2R + M_p + 7R$$

$$2M_p = 5R$$

$$M_p = \frac{5R}{2} \Rightarrow R = \frac{2M_p}{5}$$

*substituting  $R = \frac{2M_p}{5}$  into (II)*

$$M_p = 49\lambda - M_p - 2\left(\frac{2M_p}{5}\right)$$

$$M_p = 49\lambda - M_p - \frac{4M_p}{5}$$

$$2M_p = 49\lambda - \frac{4M_p}{5}$$

$$\frac{2M_p}{1} + \frac{4M_p}{5} = 49\lambda$$

$$\frac{10M_p + 4M_p}{5} = 49\lambda$$

$$\frac{14M_p}{5} = 49\lambda$$

$$M_p = \frac{49\lambda * 5}{14} = 17.5\lambda$$

$$\lambda = 1.75m$$

$$M_p = 17.5 * 1.75 = 30.625 \text{ kNm}$$